CAR GATE EQUIPMENT

PANELS - GUIDES - CHAINS - DRIVE UNITS - CONTACTS



ONE COMPANY So Many Options



Freight Door Systems



Freight Car Enclosures





Material Handling Systems



Service Parts



Service Parts







Table of Contents



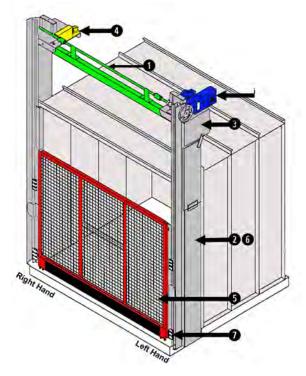
Car Gate Equipment

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General Description

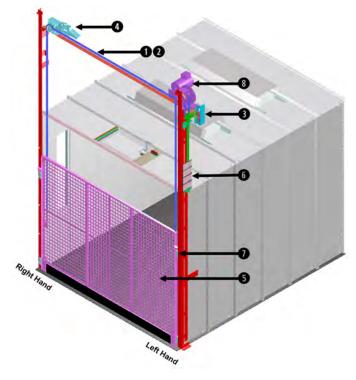
COURION Power or Manually Operated Car Gate with Q Series Gate Guides and Drive Unit

COURION Q Series Car Gates can be retrofitted for COURION'S Next Generation iSYSTEM equipment that includes the iLEARN VFD Car Top Control (See CONTROLS Section of this Manual) and iSENSOR Encoder.

Parts Manual Sections

- 1 Cross Drive and Sprocket Units
- 2 Chains and Chain Rods
- **3** Gate Limit Switches
- 4 Gate Panels
- **5** Gate Guide Rails & Counterweights
- 6 Guide Shoes
- 7 Gate Drive Units and Motors





General Description

COURION Power or Manually Operated Car Gate with P Style Gate Guides and Operators.

COURION P Style Car Gates can be retrofitted for COURION'S Next Generation iSYSTEM equipment that includes a iLEARN VFD Car Top Control (See CONTROLS Section of this Manual) and iSENSOR Encoder.

Parts Manual Sections

- 1 Cross Drive and Sprocket Units
- 2 Chains and Chain Rods
- **3** Gate Limit Switches
- 4 Gate Panels
- **5** Gate Guide Rails & Counterweights
- 6 Guide Shoes
- 7 Gate Drive Units and Motors



Controls

01-725000

Gate iDRIVE.g

Where Used

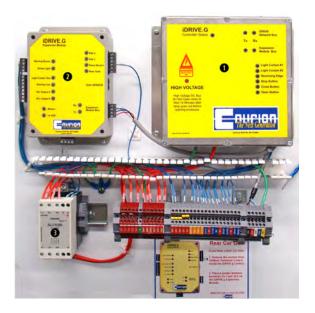
COURION Next Generation Freight Doors with Gate iSENSOR.g Encoder.

Requires Next Generation systems running iLEARN version 2.0 and iDRIVE version 2.03 software.

Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 90-710500 Gate iDRIVE.g VFD Control
 - 2 90-710600 Gate iDRIVE.g Expansion Module
 - 3 90-713504 Contactor Solid State



Handed If part is handed, you must O Yes
No specify Right or Left Hand.

Features and Notes

The Gate iDRIVE.g VFD Control provides cartop variable frequency drive control to COURION's gate motors. The variable frequency technology utilized by the Gate iDRIVE.g guarantees the smooth and quiet operation of your car gate every time.

Started in May 2010. Replaces the Gate iDRIVE.plc

Used in conjunction with the Gate iSENSOR.g

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iSYSTEM VFD Controls

Gate iDRIVE.g VFD Control 90-710500

Where Used COURION Gate iDRIVE.g

Features and Notes

90-710600

Where Used COURION Gate iDRIVE	g	Browng Buster Brow
Features and Notes		Handed O Yes O No
90-713504	Contactor - Solid State	• • • • •
Where Used COURION Gate iDRIVE	.g and Gate iDRIVE.plc Controls	11.1 31.2 55.3 A2 A1 EXERCISENSITIE REAL A220205 Real or 15 A5,2000C A251 0 2 15A,2000C Voin 5-300C Voin 5-300C
Features and Notes Zero Crossover		

Gate iDRIVE.g Expansion Module



Handed O Yes

No

Handed O Yes

No

.

H

IDRIVE.G

6



Controls

01-720000

Gate iDRIVE.plc

Where Used

Item # Part #

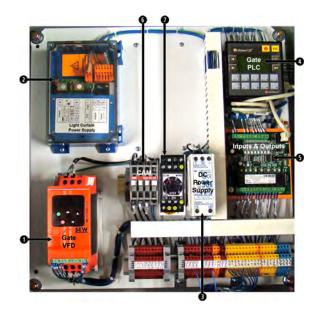
COURION Next Generation iSYSTEM with Gate iSENSOR.plc Encoder.

Requires Next Generation systems running iLEARN version 1.14 and iDRIVE version 1.04 software.

Sub Assemblies

(For additional details - see pages that follow) **Part Description**

- 90-210205 1 Variable Frequency Drive
- 90-514501 2 CARE-C Power Supply
- 90-540001 Fuse - 1A 3
- 90-710510 Power Supply 4
- 90-711000 Vision 120 PLC 5
- 90-711500 **Digital Input/Output Card** 6
- 90-713504 7 Contactor - Solid State
- 90-713505 8 **Time Delay Relay**
- 9 90-837400 **Fuse Terminal Block**
- e-1223 10 **Relay Socket**



Handed	If part is handed, you must
● Yes O No	specify Right or Left Hand.

Features and Notes

Replaced in May 2010 with the COURION Gate iDRIVE.g

If the Gate iDRIVE.plc is replaced with a Gate IDRIVE.g, then the Gate iSENSOR.plc must be replaced with a Gate iSENSOR.g.

Must specify FRONT or REAR Gate when ordering.

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iSYSTEM VFD Controls

Variable Frequency Drive

Features and Notes COURION Gate iDRIVE.plc

90-514501

90-210205

Features and Notes COURION CARE-C Light Curtain

COURION'S CARE C Light Curtain is a non-contact light curtain with 32 infrared light beams that fill the hoistway opening from the floor to a height of 6' (1.80m).

90-540001 Fuse - 1A

Features and Notes COURION iLEARN Door Controller and Gate iDRIVE.plc

90-710510 **Power Supply**

Features and Notes COURION Gate iDRIVE.plc

24V

Vision 120 PLC 90-711000

Features and Notes COURION Gate iDRIVE.plc

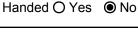
12/24VDC with RS232/485

Digital Input/Output Card 90-711500

Features and Notes COURION Gate iDRIVE.plc

Used in connection with the Vision 120 PLC (Part #90-711000)







Handed O Yes

No



Handed O Yes

No











9

iSYSTEM VFD Controls

90-713504 Contactor - Solid State

Features and Notes

COURION Gate iDRIVE.g and Gate iDRIVE.plc Controls

Zero Crossover

Time Delay Relay 90-713505

Features and Notes COURION GATE IDRIVE.plc

Used to delay start of Gate iDRIVE PLC until hoistway communications are established by the iLEARN Door Control.

90-837400 **Fuse Terminal Block**

Features and Notes COURION Traction Elevator Lift Control

30 amps 600V

90-893800

e-1223

Buzzer - 24VDC

Features and Notes

COURION Next Generation System with Gate iDRIVE.G or Gate iDRIVE.plc

Relay Socket



Features and Notes COURION "PLC" Door Controls and Gate iDRIVE.plc Gate Control











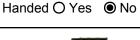
Handed O Yes

No



Handed O Yes

No



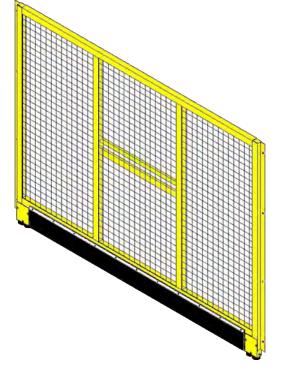
Handed O Yes

No





Gate Panels



General Description

Fork-Lift Ran Into Your Car Gate?

Call COURION Today at (800) 533-5760.

All we need is the JOB NUMBER, JOB NAME, or JOB LOCATION to process your order.

Available Car Gate Panels for Courion, Security Fire Door, Harris Preble, and Guilbert Freight Elevator Door Systems. Available Car Gate Construction: Wire Mesh or Solid Panel construction. 6' Tall or Full-Height. Available Car Gate Finishes: Factory Prime, Air Dry Enamel (color required), Powder Coat (color required), and all stainless construction.

All COURION Car Gate Panels come with a COURION Reversing Edge. Other non-contact reversing devices are available from COURION. Please see "Door Protection" Section of this Manual.

Parts Manual Sections

- 1 2-Section Sheave
- 2 Gate Reversing Edge
- 3 Web Straps

2-Section Sheaves

10-199600 Gate Sheave Assembly - 3"

Where Used

COURION 2-Section and Ratio Car Gate Panels

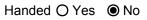
Features and Notes

10-199900 G

Gate Sheave Assembly - 4"

Where Used COURION 2-Section and Ratio Car Gate Panel

Features and Notes



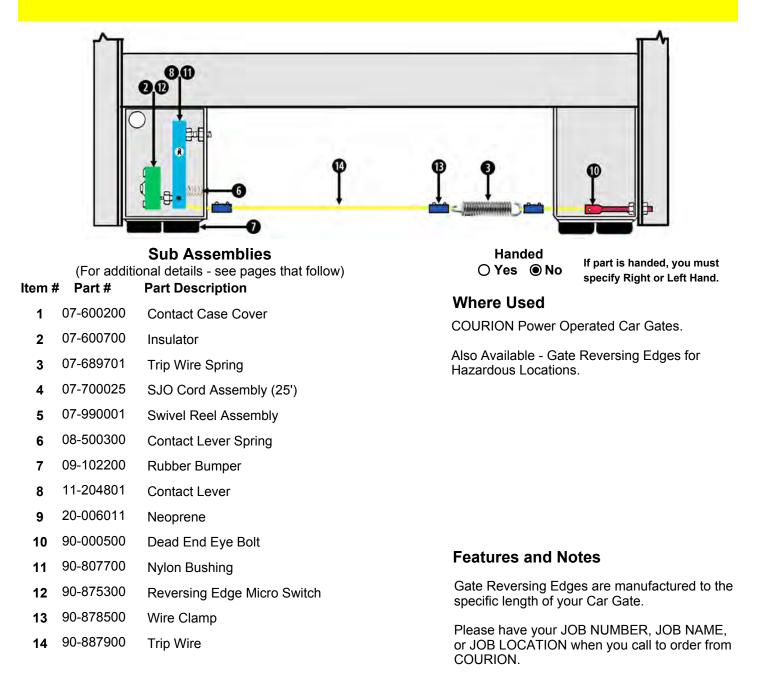






Car Gate Equipment

Gate Reversing Edge



07-600200 **Contact Case Cover**

Features and Notes

COURION Car Gate Reversing Edge Leading Edge Dead-End Switch Housing (#07-689801) and Leading Edge Live-End Switch Housing (#07-689901)

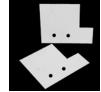
Handed O Yes

No

07-600700 Insulator

Features and Notes

COURION Car Gate Reversing Edge





07-689701 Trip Wire Spring

Features and Notes

COURION Car Gate Reversing Edge

Leading Edge Dead-End Switch 07-689801

Features and Notes

COURION Car Gate Reversing Edge. Includes Reversing Edge Housing (#07-600101), Cover (07 -600200), Rubber Bumpers (#09-102200), and Dead End Eye Bolt (#90-000500).

Available in Stainless (Part #: 07-689801S)

07-689901 Leading Edge Live-End Switch

Features and Notes

COURION Car Gate Reversing Edge. Includes Reversing Edge Housing (#07-600102), Cover (07 -600200), Rubber Bumpers (#09-102200), Insulator (#07-600700), Contact Lever Spring (#08 -500300), Contact Lever (#11-204801), Nylon Bushings (#90-807700), and Reversing Edge Micro Switch (#90-875300).

07-700025 SJO Cord Assembly - 3 Wire (25')

Features and Notes

COURION Car Gate Reversing Edge with microswitch. If you have a Tape Switch Reversing Edge, you may need SJO Cord Assembly - 4 Wire (Part #90-815000).

This cable consists of three (3) 18GA Insulated wires



Handed O Yes
No



Handed O Yes O No









07-990001 Swivel Reel Assembly

Features and Notes

COURION Car Gate Reversing Edge with long travel and SJO Cord.



Handed O Yes

No

08-500300 Contact Lever Spring

Features and Notes

COURION "X" Series Interlocks and Car Gate Reversing Edge

Include (2) 1/4" Flat Washers and (1) 3/32 x 1/2 Cotter Pin





09-102200 Rubber Bumper

Features and Notes

COURION D Style Door Panels with Latch Bars, and Car Gate Reversing Edge



Handed O Yes No

11-204801 Contact Lever

Features and Notes

COURION Car Gate Reversing Edge.

Include (2) Nylon Bushings (#90-807700), (1) #10-24 x 1/2 Socket Head Set Screw, (2) 1/4" Flat Washers and (1) $3/32 \times 1/2$ Cotter Pin

20-006011 Neoprene

Features and Notes

COURION Car Gate Reversing Edge.

Neoprene is Cut to Length. Please have you JOB NUMBER, JOB NAME, or JOB LOCATION when you call to order from COURION..

90-000500 Dead End Eye Bolt

Features and Notes

COURION Car Gate Reversing Edge and Freight Door Latch Bar.

Measures 1/4'-20 X 2-3/16"



Handed O Yes

No



Handed O Yes

No



90-807700 Nylon Bushing

Features and Notes

COURION Car Gate Reversing Edge



Handed O Yes

No

90-815000 SJO Cable - 4 Wire

Features and Notes

COURION Car Gates with Tape Switch Reversing Edges



90-854700 Latex Rubber Tubing Features and Notes COURION Car Gate Reversing Edge - Hazardous Conditions Handed O Yes ONO

90-854900 Rubber Hose

Features and Notes

COURION Car Gate Reversing Edge - Hazardous Conditions



Handed O Yes No

90-875300

Reversing Edge Micro Switch

Features and Notes

COURION Car Gate Reversing Edge



Handed O Yes

No

90-878500



Features and Notes

COURION Car Gate Reversing Edge



Handed O Yes

No

90-887900 Trip Wire

Features and Notes

COURION Car Gate Reversing Edge. T

rip Wire is Cut to Length. Please have the JOB NUMBER, JOB NAME, or JOB LOCATION when you call to order from COURION..

90-960100 Nipple

Features and Notes

COURION Car Gate Pneumatic Reversing Edge - Hazardous Locations



Handed O Yes No



Handed O Yes No

90-982600

Reversing Edge Micro Switch - Hazardous Locations

Features and Notes

COURION Car Gate Pneumatic Reversing Edge - Hazardous Locations.

Must be ordered as Normally Open (#90-982600) or Normally Closed (#90-982602)

90-990001 Retractable Reel

Features and Notes

COURION Swivel Reel Assembly.

Include (3) 1/4-20 x 5/8" Round Head Machine Screws, (3) 1/4 Flat Washers, (3) 1/4 Split Lock Washers, and (3) 1/4-20 Hex Nuts



Handed O Yes

No

09-800332 Web Strap (32" Long)

Where Used

COURION Freight Doors and Car Gates

Maximum Opening Height = 8'-1"

Features and Notes

Includes necessary mounting hardware.



Handed O Yes O No

09-800356

Web Strap (56" Long)

Where Used COURION Freight Doors and Car Gates

Maximum Opening Height = 10'-1"

Features and Notes Includes necessary mounting hardware.

09-800374

Web Strap (74" Long)

Where Used COURION Freight Doors and Car Gates

Maximum Opening Height = 11'7"

Features and Notes

Includes necessary mounting hardware.

09-801100 Lift Up Plate

Where Used COURION Freight Doors and Car Gates

Features and Notes



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Handed O Yes O No



Handed O Yes O No



Gate Guide Rails & Counterweights



General Description

Parts Manual Sections

Bent Gate Guide Rail? Call Courion Today!

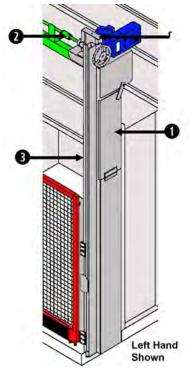
COURION manufactures two (2) basic styles of Gate Guide Rails. Please see the next few pages for a complete description of both types.

Q Style Gate Guide Rails Shown

The type and length of your Gate Guide Rails is job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.



Gate Guide Rails - Q Style



General Description

The Length of COURION'S Q Gate Columns are Job Specific. Please call COURION with your JOB NUMBER, JOB NAME, or JOB LOCATION to order new Q Gate Columns.

COURION Q Gate Columns are factory assembled. The Q Style Gate Column includes weights, chains, gate guides, and mounting brackets in one simple-toinstall unit.

The type and length of your Gate Guide Rails is job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

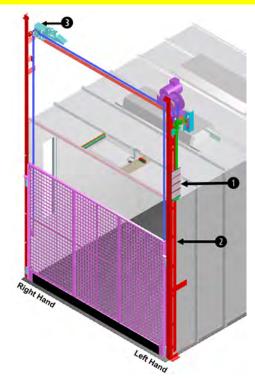
Include Mounting Hardware Kit #94-000701Q09 for Guide Rail Columns up to 9'-0" tall and #94-000701Q12 for Guide Rail Columns up to 12'-0" tall.

Parts Manual Sections

- 1 Counterweights
- 2 Cross Drive and Sprocket Units
- 3 Guide Rails
- 4 Gate Sprockets and Bearing Units



Gate Guide Rails - P Style



General Description

The Length of COURION's P Gate Guides are Job Specific. Please call COURION with you JOB NUMBER, JOB NAME, or JOB LOCATION to order new P Style Gate Guides.

Parts Manual Sections

- 1 Counterweights
- 2 Gate Guide Rails & Counterweights
- 3 Gate Sprockets and Bearing Units

Include Hardware Kit #94-000070

Guides

07-101700 Wainscot Floor Angle - Single Section Gate

Features and Notes

COURION P Style Single Section Power Car Gates

Include Hardware Kit #94-000100

--- ---

07-101701 Wainscot Floor Angle - 2 Section Gate

Bumper Angle Assembly

Features and Notes

COURION P Style 2-Section Power Car Gates

Include Hardware Kit #94-000100

COURION Q Style Gate Guides

Available in stainless (Part #:21-706000S)

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21-706000

Features and Notes







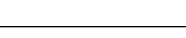
Handed
Yes ONo





Features and Notes

COURION Q Style Gate Guides



21-707700

Blocking Wedge

Features and Notes

COURION Q Style Gate Guides

Handed O Yes

No

Handed O Yes

No

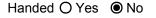
21-708022

Idler Assembly - Slow Gate Panel

Features and Notes

COURION Q Style 2-Section Car Gate





	Guides	
94-000070 Features and Notes COURION P Style Gate G	Gate Guide Hardware Kit	GATE GUIDE HARDWARE KIT Courion Part 8: 54-600070 (18) 5/16-18 x - 3.4 Hex Head Mach Screw – FULL THREAD (18) 5/16 Spill Lock Washer (54) 5/16 Fill Washer (55) 5/16 Fill Washer (55) 5/16 Fill Washer COURION 1-800-533-5760 OR 1-314-533-5700
		Handed O Yes No
94-000100 Features and Notes COURION P Style Gate G	Wainscot Floor Angle Hardware Kit	WANSCOT FLOOR ANGLE HARDWARE KIT Courses Part 8: 94-000100 (5) 30-6 5 x 1 Has 1 Hand Cap Sense (HHC5) (5) 30 x 1 x 7 and Hand Martine Screw (FHM5) (8) 30 Lock Washer (LW) (8) 30 F Lock Washer (LW) (8) 30 F Lock Washer (LW) (8) 30 F Lock Washer (FW) (8) 30 F Lock Washer (FW) (9) 30 F Lock Washer (FW) (8) 30 F Lock Washer (FW) (7) COURION 1-000-533-5760 OR 314-533-5760
		Handed O Yes No
94-000701Q09 Features and Notes COURION Q Style Car Ga	Gate Column (9') Hardware Kit	GATE COLUMN (8*) HARDWARE KIT 34-09701009 (15) 0*16-18 x 1-14 Hax Head Cap Strews (HHCS) (15) 368 Stream (15) 368 Stream (15) 368 Stream (15) 368 Stream COURION 1-808-533-6780 OR 314-533-5780
		Handed O Yes
94-000701Q12	Gate Column (12') Hardware Kit	GATE COLUMN (12") HARDWARE KIT 34-000761012

Features and Notes

COURION Q Style Car Gates (12' and under)

Handed O Yes

No

COURION 1-800-533-5760 OR 314-533-570

ex Head Cap Screw (HHCS) rs Washers (LW)



Car Gate Equipment

07-199748

Car Gate Weight Rod

Where Used

COURION P Style Car Gates.

The Chain Connector Assembly (#07-105023) and Gate Contact Cam Assembly (#07-105024) replace the following obsolete items: Equalizer Bar (#07-105000), Safety Strap (#07-105150), and Gate Contact Cam Assembly (#07-108805). You must order both parts when replacing any of the obsolete items.

Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 07-104900 Cable Chain Pin
 - 2 07-105023 Chain Connector Assembly
 - 3 07-105024 Gate Contact Cam Assembly
 - 4 07-105101 Equalizer Bar Bolt



Handed If part is handed, you must O Yes
No specify Right or Left Hand.

Features and Notes

The length of Car Gate Weight Rod can vary depending on your Job. Please have your JOB NUMBER, JOB NAME, or JOB LOCATION when ordering.

Counterweight Parts

07-103101 **Gate Weight Shoe**

Features and Notes

COURION P Style Car Gate Weight Rods



Handed O Yes

No

Cable Chain Pin 07-104900

Features and Notes

COURION P Style Car Gate Weight Rod

Measures 3/4" x 2-11/16"

Include (1) 3/8" Flat Washer, and (1) 3/32 x 3/4" Cotter Pin

07-105000

Equalizer Bar - Obsolete

Features and Notes

COURION P Style Car Gate Weight Rod

Replace with Chain Connector Assembly 07-105023 and Gate Gate Contact Cam Assembly 07-105024



Handed O Yes O No

07-105023 **Chain Connector Assembly**

Features and Notes

COURION P Style Car Gate Weight Rod

Replaces Equalizer Bar 07-105000 and Safety Strap 07-105150

Include (2) 3/8" Flat Washers, (2) 3/32 x 3/4" Cotter Pins.

07-105024 Gate Contact Cam Assembly

Features and Notes

COURION P Style Car Gate Weight Rod

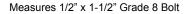
Replaces Gate Contact Cam Assembly 07-108805

Include (2) 5/16-18 x 1-1/8" Hex Bolts, and (2) 5/16" Spring Lock Washers

07-105101 Equalizer Bar Bolt

Features and Notes

COURION P Style Car Gate Weight Rod with Chain Connector Assembly #07-105023, and Gate Contact Cam Assembly 07-105024.





Handed O Yes

No

Handed O Yes No





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Handed O Yes

No

Counterweight Parts

07-105102 **Equalizer Bar Bolt**

Features and Notes

COURION P Style Car Gate Weight Rod with Equalizer Bar #07-105000, Gate Contact Cam #07-108805, and Safety Strap #07-105150.

Measures 1/2" x 1-3/4" Grade 8 Bolt. Include (1) 1/8 x 3/4 Cotter Pin and (1) 1/2" Spring Lock Washer

07-105150 Safety Strap - Obsolete

Features and Notes

COURION P Style Car Gate Weight Rod

Replace with Chain Connector Assembly 07-105023 and Gate Gate Contact Cam Assembly 07-105024



Bushing 07-105300

Features and Notes

COURION P Style Car Gate Weight Rod

Measures: 5/8" x 9/32"





07-108805 Gate Contact Cam Assembly - Obsolete

Features and Notes

COURION P Style Car Gate Weight Rod

Replace with Chain Connector Assembly 07-105023 and Gate Gate Contact Cam Assembly 07-105024



Handed O Yes No

21-773500 Weight Rod

Features and Notes

COURION Q Style Gate Column Weight Stack



Handed O Yes

No

21-774000

Weight Pick-Up Assembly

Features and Notes

COURION Q Style Gate Column Weight Stack



Handed O Yes

No

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Handed O Yes

No



Counterweight Parts

94-000310 Gate Counterweight Hardware Kit

Features and Notes

COURION P Style Car Gate Counterweights.

One (1) hardware kit required per four (4) weights.

Includes (4) 4-1/8" x 1-5/8" leather shims, (4) 4" x 1-1/2" Bottom Plates, (9) 1/4-20 x 1/2" Round Head Machine Handed O Yes O No Screws, flat washers, and lock washers.



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Where Used COURION Q Style Gate Guide Counterweights

COURION Q Style Car Gate Counterweight

2-3/4" x 8-1/4" x 2-1/2" CAM weight

Features and Notes

2-3/4" x 8-1/4" x 2-1/2"

21-772800

Where Used COURION Q Style Gate Guide Counterweights

Features and Notes 2-3/4" x 8-1/4" x 3/4"

Counterweights

21-771000 Weight Bearing

Where Used

COURION Q Style Gate Column Weight Stack

Features and Notes

21-771500

Features and Notes

21-772000

Where Used

Handed O Yes

No

Handed O Yes

No





Handed O Yes

No





Handed O Yes

No



CAM Weight - 16.8 lbs.

Weight - 14.2 lbs.

Weight - 4.4 lbs.



Counterweights 21-773000 Weight - 1.4 lbs. Where Used COURION Q Style Gate Guide Counterweights **Features and Notes** 2-3/4" x 8-1/4" x 1/4" Handed O Yes O No 90-847601 Weight - 22.4 lbs. Where Used Counterweight for COURION "P" Style Car Gates **Features and Notes** 2" x 10 x 3" lead weight Handed O Yes O No Weight - 15.6 lbs. 90-939500 Where Used COURION Counterweights for "P" Style Car Gates **Features and Notes** 2" x 10 x 3 cast weight (Marked W-210-3)

90-940400 Weight - 2.4 lbs.

Where Used Counterweight for COURION "P" Style Car Gates

Features and Notes 2" x 10" x 1/2" cast weight (Marked W-210-5)



Handed O Yes O No

Handed O Yes O No



Guide Shoes

Guide Shoes

Where Used NEED A NEW PAIR OF SHOES?

COURION maintains a wide variety of Adjustable Guide Shoes, including the LF96 Guide Shoe with a low-friction bearing, self-lubricating surface.

Call Courion today to order a new set of Shoes. All you need is the

Features and Notes

The LF96 Door Shoe can be retrofitted to most hoistway doors and car gates.

The LF96 Guide Shoe is ambidextrous.



Handed
Yes ONo

If part is handed, you must specify Right or Left Hand.

Part #	Part Description	Where Used
09-829201	Guide Shoe Assembly - #292	Generally used on heavy duty COURION Freight Doors and Car Gates. Includes one (1) Guide Shoe per pack
09-829233	Guide Shoe Assembly Pack - #292	Generally used on heavy duty COURION Freight Doors and Car Gates. Includes two (2) Left Hand and 2 Right Hand Guide Shoes per pack.
09-829501	Guide Shoe Assembly - #295	COURION Freight Doors that currenlty have #295 Guide Shoes. Includes one (1) Guide Shoe per pack.
09-829601	Guide Shoe Assembly - #296	COURION Freight Doors and Car Gates that currently have #296 Guide Shoes. Includes one (1) Guide Shoe per pack.
09-829633	Guide Shoe Assembly Pack - #296	COURION Freight Doors and Car Gates that currently have #296 Guide Shoes. Includes two (2) Right Hand and two (2) Left Hand Guide Shoes per pack.
09-870000	Guide Shoe Assembly - LF96	COURION Freight Elevator Doors and Car Gates. Includes one (1) Guide Shoe per pack.
09-870033	Guide Shoe Assembly Pack - LF96	COURION Freight Elevator Doors and Car Gates. Includes four (4) Guide Shoes per pack.

09-801200 **Features and Notes** Handed O Yes No **Gray PVC Shoe Washer** 09-801300 **Features and Notes** Handed O Yes No **Gray PVC Shoe Washer** 09-801301 Features and Notes Handed O Yes O No 09-829201 Guide Shoe Assembly - #292 **Features and Notes** Available in bronze (Part #:09-829201B) Measures: 1-15/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting. Handed O Yes O No

Guide Shoe Assembly Pack - #292 09-829233

Features and Notes

Available in bronze (Part #: 09-829233B)

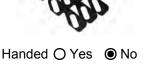
Measures: 1-15/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

Guide Shoe Assembly - #295 09-829501

Features and Notes

Available in bronze (Part #: 09-829501B)









Guide Shoes

Galvanized Shoe Washer

Guide Shoes

09-829601 Guide Shoe Assembly - #296

Features and Notes

Available in bronze (Part #: 09-829601B)

Measures: 2-3/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

Guide Shoe Assembly Pack - #296 09-829633

Features and Notes

Available in bronze (Part #09-829633)

Measures: 2-3/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

Guide Shoe Assembly - LF96 09-870000

Features and Notes

The LF96 Door Shoe can be retrofitted to most hoistway doors and car gates that use #292 or #296 Guide Shoes.

The LF96 Guide Shoe is ambidextrous.

09-870033 Guide Shoe Assembly Pack - LF96

Features and Notes

The LF96 Door Shoe can be retrofitted to most hoistway doors and car gates.

The LF96 Guide Shoe is ambidextrous.

Dumbwaiter Door Shoe Assembly 22-257000

Features and Notes

See 94-000818 Door Shoe Hardware Kit





Handed O Yes

No

Handed O Yes

No







Handed O Yes O No

Handed O Yes

No



Chains & Chain Rods

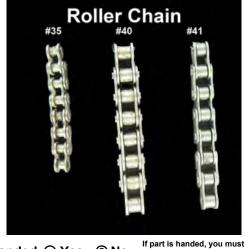
Chains

Where Used

The length of your chain depends upon your hoistway opening height. To insure that you receive the correct door chain length, please call Courion before ordering. You will need your COURION JOB NUMBER, JOB NAME, or JOB LOCATION to process your order.

Features and Notes

Available in carbon steel or stainless.



Handed O Yes

No

If part is handed, you must specify Right or Left Hand.

Part #	Part Description	Where Used	
07-106200	Compensating Chain Assembly	COURION P Style Car Gates	
90-818800	Chain - #6 Cable Leaf	COURION Freight Doors and P Style Car Gates	
90-818900	Chain - #6H5 Cable (Obsolete)	Obsolete - Use Chain #90-818800.	
90-819200	Chain - AL 442 Cable	COURION Retiring Cams, and Compound Car Gates	
90-819500	Chain - #35 Roller	COURION Dumbwaiter Doors, Gates, & Retiring Cams	
90-819600	Chain - #40 Roller	COURION Car Gates	
90-819700	Chain - #41 Roller	COURION Rotary Sprocket Limit Switch	
90-819800	Chain - #50 Roller	HARRIS PREBLE Freight Doors	
90-820200	Chain - #8 Sash	COURION Emergency Unlocking Device	
90-894800	Chain - #35 Roller - Rustless	COURION Dumbwaiter Doors	
combochain	Gate Combination Chain (#6 and #40)	COURION P Style Car Gates	



Chains & Chain Rods

Chain Links

Where Used COURION Chains and Chain Rods

Features and Notes



Handed O Yes

No

If part is handed, you must specify Right or Left Hand.

Part #	Part Description	Where Used
07-104900	Cable Chain Pin	COURION P Style Car Gate Weight Rod
07-105203	Cable Chain Pin - 1-1/8 Long	COURION P Style Freight Doors and Car Gates
07-105204	Cable Chain Pin	COURION P Style Freight Doors and Car Gates
07-105250	Connection Pin - 1" Long	COURION Q Style Freight Doors
09-400202	Cable Chain Pin - #6 Chain	COURION Slide-Up Freight Doors
90-820400	Connecting Link - #35 Offset	COURION #35 Chain
90-820500	Connecting Link - #35 Straight	COURION #35 Chain
90-820600	Connecting Link - #40 Offset	COURION #40 Chain
90-820700	Connecting Link - #40 Straight	COURION #40 Chain
90-820800	Connecting Link - #41 Offset	COURION AL-422 Chain and #41 Chain
90-820900	Connecting Link - Straight #41	COURION AL-422 Chain and #41 Chain
90-821000	Connecting Link - #50 Offset	COURION #50 Chain
90-821100	Connecting Link - #50 Straight	COURION #50 Chain
90-894900	Connecting Link - #35 Offset (Stainless)	COURION #35 Stainless Chain

Chain Rods

Chain Bolt 07-199600

Where Used COURION P Style Car Gate

Include Hardware Kit #07-199611

Features and Notes 5/8" x 10"

Available in Stainless

Chain & Chain Rod Hardware Kit 07-199611

Where Used COURION "P" Series Car Gates

Features and Notes

Available in stainless.

Contains 07-105203 & 07-105204 Cable Chain Pin (1-1/8" & 1")

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Handed O Yes

No





Handed O Yes

No



Car Gate Equipment

21-750000

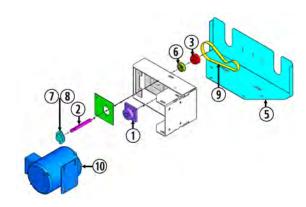
Q Gate Drive Unit - 32 oz motor

Where Used COURION Q Style Car Gates



Handed	
() Yes	No

If part is handed, you must specify Right or Left Hand.



Features and Notes

The Q Gate Drive Unit combines the reliability of COURION'S torque gate motor, with a heavy duty steel frame and sealed ball bearings to create a Gate Drive Unit that has no equal in the industry.

Includes Gate Drive Hardware Kit 94-000706Q

Sub Assemblies

(For additional details - see pages that follow) Item # Part # Part Description

- **1** 21-753000 Idler Belt
- 2 21-754000 Back Shaft
- 3 21-755000 Timing Belt Pulley
- 4 21-755300 Timing Belt Pulley
- 5 21-756500 Drive Cover
- 6 90-805700 Ball Bearing
- 7 90-805751 Bearing
- 8 90-805752 Flange
- **9** 90-809000 Timing Belt
- 10 90-853300 Motor 32 oz.
- 11 90-871100 Sheave 2" Single Groove

Features and Notes		
COURION Q Style C	ar Gate Operator	Handed 🔿 Yes 🔘 No
21-755000	Timing Belt Pulley	
Features and Notes		
COURION Q Style C	ar Gate Operator	Handed 🔿 Yes 🔘 No
21-755300	Timing Belt Pulley	
Features and Notes		
COURION Q Style C	ar Gate Operator	Handed O Yes
21-756500	Drive Cover	
Features and Notes		
COURION Q Style C	ar Gate Operator	Handed 🔿 Yes 🔘 No
90-805700	Ball Bearing	6200620
Features and Notes COURION "P" Series	manual sheaves, and "Q" Series Car Gate Operator	

Drive Units

Idler Belt

Back Shaft

21-753000

21-754000

Features and Notes

COURION Q Style Car Gate Operator

COURION "P" Series manual sheaves, and "Q" Series Car Gate Operator



Handed O Yes

No

Drive Units

90-805751 **Bearing**

Features and Notes

Gate iSENSOR Sprocket Assembly (21-741002) and "Q" Series Car Gate Operator

5/8" SB202-10

90-805752 Flange

COURION "Q" Series Car Gate Operator

COURION Q and P Series Car Gate Operators.

600 RPM, 32 oz. 220V 1.6 amps, 3-Phase

Features and Notes

90-809000

90-853300

90-871100

Features and Notes

Features and Notes

Features and Notes

Gate iSENSOR Sprocket Assembly (21-741002) and "Q" Series Car Gate Operator and GLS Limit Switch Idler Sprocket Assembly

Timing Belt

Motor - 32 oz.

Sheave - 2" Single Groove

COURION Q and P Series Car Gate Operators, and Cart-Matic Transfer Units

Handed O Yes
No

Handed O Yes O No

Handed O Yes No

Handed O Yes

No









07-228500

Gate Operator - Left Hand with 32 oz Motor

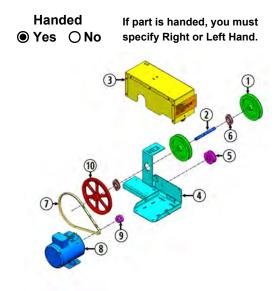
Where Used

COURION P Style Power Operated Car Gates.

Also Available:

Gate Operator - 32 oz Motor - Right Hand (#07-228501) Gate Operator - 65 oz Motor - Left Hand (#07-228502) Gate Operator - 65 oz Motor - Right Hand (#07-228503)





Features and Notes

New design as of May 2010. Directly replaces Gate Operator (Part #: 07-299904L).

Includes Gate Operator Mounting Hardware Kit #94-000020

Sub Assemblies (For additional details - see pages that follow)

ltem #	,	Part Description
1	07-228303	Rubber Band Sheave - 7-1/4"
2	07-228504	Gate Operator Shaft
3	07-228506	Gate Operator Cover - Left Hand
4	07-228514	Gate Operator Frame Assembly - Left Hand
5	07-251000	Idler Sheave - 3-3/8"
6	90-807200	Flanged Bearing
7	90-809200	COG Belt
8	90-853300	Motor - 32 oz.
9	90-871100	Sheave - 2" Single Groove
10	90-871600	Sheave - 10" Single Groove

11 94-000020 Gate Operator Hardware Kit



07-299904

Gate Operator - 32 oz motor OBSOLETE

Where Used

Item # Part #

1

2

3

4

5

6

07-200701

07-228303

07-228305

07-229700

COURION P Series Car GateReplaced by Gate Operator (Part #: 07 -228500 - Left Hand) and (Part #: 07-228501 - Right Hand)

> Sub Assemblies (For additional details - see pages that follow)

> > **Part Description**

Gate Sheave Shaft

Gate Motor Mount

Also Available: Gate Operator - 65 oz Motor (#07-299905)



Handed		If part is handed, you must
Yes	O No	specify Right or Left Hand.

Features and Notes

Replaced by Gate Operator (Part #: 07-228500 - Left Hand) and (Part #: 07-228501 - Right Hand)

Also Available: Gate Operator - 65 oz Motor (#07-299905)

07-235309 Gate Operator Cover 07-251000 Idler Sheave - 3-3/8"

Rubber Band Sheave - 7-1/4"

Gate Operator Base Assembly - Obsolete

- 7 90-808000 Bearing
- 7 90-808000 Bearing
- 8 90-809200 COG Belt
- **9** 90-853300 Motor 32 oz.
- 10 90-871100 Sheave 2" Single Groove
- 11 90-871600 Sheave 10" Single Groove
- 12 94-000020 Gate Operator Hardware Kit

07-200701 Gate Operator Base Assembly - Obsolete

Features and Notes

COURION P Series Car Gate Operators #07-299904 and 07-299905 which have been replaced by Car Gate Operators #07-228500 to #07-228503



07-228302 Gate Operator Shaft

Features and Notes

COURION P Style Manual Gate Operator 07-299901 Measures: 3/4" x 6"





07-228303 Rubber Band Sheave - 7-1/4"

Features and Notes

COURION P Series Car Gate Operator. Available in bronze (Part #: 07-228303B)

Include (4) External Retaining Rings (#90-868500), and (1) 3/16 x 1-1/4 Square Key

07-228304 Rubber Band - 7-1/4"

Features and Notes

COURION P Series Car Gate Operator Rubber Band Sheave #07-228303



Handed O Yes

No

07-228305

Gate Sheave Shaft

Features and Notes

COURION P Series Car Gate Operators #07-299904 and #07-299905 Include (4) External Retaining Rings (#90-868500)



Handed O Yes

No

07-228504 Gate Operator Shaft

Features and Notes

COURION P Series Car Gate Operator. Measures: 3/4" x 7-1/8" Main Idler Shaft (#07-228504) is not backward compatible with older Courion Gate Drives (#07-299904 or #07-299905)

Handed O Yes

No

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07-228506 Gate Operator Cover - Left Hand

Features and Notes

COURION P Series Car Gate Operator. Also Available: Gate Operator Cover - Right Hand (#07-228507)

Handed Yes ONo

Features and Notes

07-228507

COURION P Series Car Gate Operators #07-228501 and 07-228503

07-228514 Gate Operator Frame Assembly - Left Hand

Gate Operator Cover - Right Hand

Features and Notes

COURION P Series Car Gate Operator. Also Available: Gate Operator Frame Assembly - Right Hand (#07-228515)

07-228515 Gate Operator Frame Assembly - Right Hand

Features and Notes

COURION P Series Car Gate Operators #07-228501 and 07-228503

07-229700 **Gate Motor Mount**

Features and Notes

COURION P Series Car Gate Operators Include (2) 5/16-18 x 1 Carriage Bolts, (2) 5/16-19 Hex Nuts, (2) 5/16 Flat Washers, and (2) 5/16 Split Lock Washers

Handed O Yes
No

07-235309 **Gate Operator Cover**

Features and Notes

COURION P Series Car Gate Operators #07-299904 and 07-299905









Handed O Yes O No











Handed
Yes ONo

07-251000 Idler Sheave - 3-3/8"

Features and Notes

COURION P Series Car Gate Operator. Include (1) 3/4 x 1-3/4" Shoulder Bolt, (2) 1-1/2 x 3/4 Bushings, (5) .758ID x 1/126OD x .015 washers, and (1) 5/8-11 Flex Lock Hex Nut



07-289600 Hinge Plate Bracket Assembly

Features and Notes

COURION P Style Power Operated Car Gates





07-299932 Gate Operator - Without Motor - OBSOLETE

Features and Notes

COURION P Series Car Gate Operators #07-299904 and 07-299905 Replaced by Gate Operator (Part #: 07-228500 - Left Hand) and (Part #: 07-228501 -Right Hand)



Handed
Yes ONo

O PICTURE

07-299965 Gate Operator - Without Motor - OBSOLETE

Features and Notes

COURION P Series Car Gate Operators #07-299904 and 07-299905 Replaced by Gate Operator (Part #: 07-228502 - Left Hand) and (Part #: 07-228503 -Right Hand)

90-805700 Ball Bearing

Features and Notes

COURION P Series Car Gate Operator.



Handed O Yes O No

Handed O Yes

No

90-805751

Bearing

Features and Notes

COURION P Series Car Gate Operator. 5/8" SB202-10



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90-805752 Flange

Features and Notes

COURION "P" Series manual sheaves, and "Q" Series Car Gate Operator



Handed O Yes

No

90-808000

Features and Notes

COURION P Series Car Gate Operators #07-299904 and 07-299905

Bearing



Handed O Yes No

4X3

90-809200

COG Belt

Features and Notes COURION P Series Car Gate Operator.

90-871100

Sheave - 2" Single Groove

Features and Notes

COURION P Series Car Gate Operator. 2" Sheave with 5/8" bore

90-871200

Sheave - 2" Double Groove

Features and Notes

COURION P Series Car Gate Operator.

2" Double Groove Sheave



90-871600

Sheave - 10" Single Groove

Features and Notes

COURION P Series Car Gate Operator. 10" sheave with 3/4" bore

Include (4) External Retaining Rings (#90-868500), and (1) 3/16 x 1-1/4 Square Key



Handed O Yes No

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90-871700 Sheave - 10" Double Groove

Features and Notes

COURION P Series Car Gate Operator.



Handed O Yes

No

94-000020

Gate Operator Hardware Kit

Features and Notes

COURION P Series Car Gate Operator.



Motors

90-853300 Motor - 32 oz.

Where Used COURION Q and P Series Car Gate Operators.

Features and Notes

600 RPM, 32 oz. 220V 1.6 amps, 3-Phase

Include (4) 5/16-18 x 1 Carriage Bolts, (4) 5/16-19 Hex Nuts, (4) 5/16 Flat Washers, and (4) 5/16 Split Lock Washers

90-853500 Motor - 65 oz.

Where Used COURION "P" Series Car Gate Operators

Features and Notes 600 RPM, 65 oz. 220V, 3.2 amps, 3-Phase with CSA Label



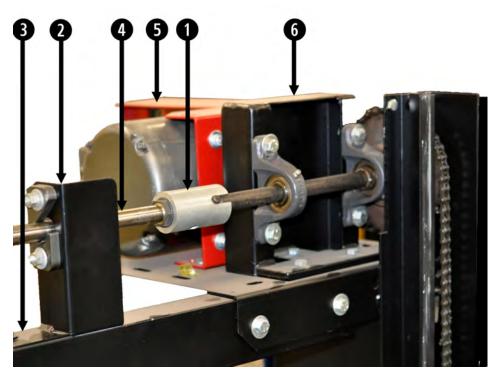
Handed O Yes

No





Cross Drive and Sprocket Units



General Description

COURION Q Series Car Gates

Parts Manual Sections

- 1 Cross Drive Shaft & Angle Hardware Kit
- 2 Cross Bearing Bracket Hardware Kit
- 3 Cross Drive Angle
- 4 Cross Drive Shaft
- **5** Gate Drive Units and Motors
- 6 Gate Sprockets and Bearing Units

The type and length of your Gate Cross Drive and Cross Drive Angle are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order a new Cross Drive.

07-102601 **Cross Angle Knee Brace**

Features and Notes

COURION P Style Car Gate Guides

Include Hardware Kit #94-000090.

21-707900 Knee brace

Features and Notes

COURION Q Style Gate Guides

Include Angle and Knee Brace Hardware Kit #94-000705Q

21-734000 **Cross Bearing Bracket**

Features and Notes

COURION Q Style Car Gates Cross Drive Bracket Hardware Kit

Coupling Support

Sell Hardware Kit 94-000703Q

21-734700 **Cross Bearing Half**

Features and Notes

COURION Q Style Car Gates

Coupling Tube 21-737000

Features and Notes

COURION Q Style Car Gates

21-737500

Features and Notes

COURION Q Style Car Gates

Include (1) 3/8" x 2" Drive Pin (#21-733015)

















Handed O Yes O No

Handed O Yes

No













Cross Drives

Keyless Transtorque Bushing - 3/4" 90-808700

Features and Notes

COURION Q Style Car Gate Cross Drive Shaft



Handed O Yes

No

Cross Angle Bracing Hardware Kit 94-000090 CROSS ANGLE BRACE HARDWARE KIT Courion Part #: 94-000090 1-1/4 Hex Head Cap Screws 1 Hex Head Cap Screws **Features and Notes** COURION 1-800-533-5760 OR 314-533-5700 **COURION P Style Gate Guides** Handed O Yes No Angle & Knee Brace Hardware Kit 94-000705Q ANGLE AND KNEE BRACE HARDWARE KIT 3/8-16 x 1-1/2 Hex Head Cap Screws (HHCS) 3/8 Spring Lock Washers 3/8 Flat Washer 3/8-16 Hex nuts 5/16-18 x 1 Hex Features and Notes Head Cap Screws (HHCS) COURION 1-800-533-5760 OR 314-533-5700 **COURION Q Style Car Gates** Handed O Yes O No **Cross Drive Shaft & Angle Hardware Kit** 94-000702Q CROSS ANGLE HARDWARE KIT Couries Part # 94-800702009 16 x 1-1-4 Hex Head Cap Screws (HHES) **Features and Notes** 346 Teb Widshers 346 Spring Local Wainters 346 T6 Hex huls Gauging Tunes (#21-137002) Tractorous (#40-808700) COURION 1-600-533-5760 DR 114-533-5700 COURION Q Style Car Gates Handed O Yes O No 94-000703Q Cross Bearing Bracket Hardware Kit CROSS BEARING BRACKET HARDWARE KIT Courion Part #: 94-000703Q ross Bearing /16-18 x 1 Hex Head Cap Screws (HHCS) /16-18 x 1-1/2 Hex Head Cap Screws (HHCS) /16 Flat Washers **Features and Notes** ing Lock Washers COURION 1-800-533-5760 OR 314-533-5700 COURION Q Style Car Gates Handed O Yes No **CDShaft Cross Drive Shaft Features and Notes** ath

COURION Q Style Car Gate Cross Drive

The type and length of your Q Gate Cross Drive is job specific. Please call Courion with Handed O Yes

No your JOB NUMBER, JOB NAME or JOB LOCATION to order a new Cross Drive.

Cross Drives

CDAngle Cross Drive Angle

Features and Notes

COURION Q and P Series Car Gate Cross Drive



The type and length of your Q Gate Cross Drive is job specific. Please call Courion with Handed O Yes O No your JOB NUMBER, JOB NAME or JOB LOCATION to order a new Cross Drive.

07-104500 Ratio Drive Sprocket - #41B30

Features and Notes

COURION Ratio Sprocket Assembly with 41 Chain

Ratio Drive Sprockets vary by Job. Please have your JOB NUMBER, JOB NAME, or JOB LOCATION when ordering.

41B30 with 3/4" Bore

07-104501 Ratio Drive Sprocket - #41B26

Features and Notes

COURION Ratio Sprocket Assembly with #41 Chain

Ratio Drive Sprockets vary by Job. Please have your JOB NUMBER, JOB NAME, or JOB LOCATION when ordering.

41B26 with 3/4" Bore

07-106400

Features and Notes

COURION P Style Car Gates (Wide Gates Only) Mounts on Car Gate Cross Angle for Wide Car Gates Replacement 5" Sheave Only (Part # 03-305000)

Handed O Yes No



Handed O Yes

No



Handed O Yes No

07-106402 Gate Sprocket Assembly

Features and Notes

COURION Power Operated P Style Car Gates with GLS Limit Switch or Rotary Sprocket Limit Switch



Handed O Yes

No

07-107020

Gate Sprocket Assembly

Gate Idler Sheave Assembly - 5"

Features and Notes

COURION Magna Grip Operator Style Car Gates



Handed
Yes O No

07-228400

Sprocket Assembly Shaft

Features and Notes

Car Gate Sprocket Assemblies

Measures: 3/4" x 4-1/8"



Handed O Yes

No

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Gate Idler Sprocket Assembly

Features and Notes

07-612000

COURION P Style Car Gates with Geared Limit Switches



Handed O Yes

No

21-730010

Gate Sprocket & Bearing Unit - Drive Side, Single-Section Gate with #40 Chain

Gate Sprocket & Bearing Unit - Drive Side, 2-

Features and Notes

COURION Q Style Single-Section Car Gates with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for for Drive Side, Single Section Gate with #41 Chain (#21-730000)

Section Gate with #40 Chain

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.





Handed
Yes ONo

Features and Notes

21-730011

COURION Q Style 2-Section Car Gate with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for Drive Side, 2-Section Gate with #41 Chain (#21-730002)

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.

Gate Sprocket & Bearing Unit - Limit Switch Side, Single-Section Gate with #40 Chain

Features and Notes

21-730012

COURION Q Style Single-Section Car Gate with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for Limit Switch Side, Single-Section Gate with #41 Chain (#21-730050)

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.

21-730013 Gate Sprocket & Bearing Unit - Limit Switch Side, 2-Section Gate with #40 Chain

Features and Notes

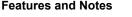
COURION Q Style 2-Section Car Gate with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for Limit Switch Side, 2-Section Gate with #41 Chain (#21-730052)

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.

21-730014

Gate Sprocket & Bearing Unit - Manual Single-Section Gate with #40 Chain



COURION Q Style Single-Section Car Gate with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for Manual Single Section Gate with #41 Chain (#21-731000)(

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.



Handed
Yes O No

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21-730015

Gate Sprocket & Bearing Unit - Manual 2-Section Gate with #40 Chain

Features and Notes

COURION Q Style 2-Section Car Gate with #40 Chain

Also Available: Gate Sprocket & Bearing Unit for Manual 2-Section Gate with #41 Chain (#21-731002)

Include (3) 3/8-16 x 1-1/4 Hex Head Cap Screws, (3) 3/8 Split Lock Washers, and (3) 3/8-16 Hex Nuts.

21-733000

Bearing Shaft Assembly

Features and Notes

COURION Q Style Sprocket & Bearing Units



Handed O Yes No

90-808500

Pillow Block Bearing

Features and Notes

COURION Q Style Sprocket & Bearing Units

Include three (3) 3/8-16 x 1-1/4" Hex Bolts, (3) 3/8" Flat Washers, (3) 3/8" Split Lock Washers, and (3) 3/8-16 Hex Nuts



Handed O Yes No

90-870725

Sheave - 7-1/4"

Features and Notes

COURION Q Style Sprocket & Bearing Units

Include (1) 3/16 x 1-1/4" Square Key and (1) 5/16-18 x 3/8 set screw.

90-977600



Features and Notes

COURION Q Style Car Gate Sprocket Assemblies with #40 Chain

40B40 with 3/4" Bore

90-977700



Features and Notes

COURION Q Style Car Gate Sprocket Assemblies with #40 Chain

40B25 with 3/4" Bore

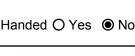




Handed O Yes No

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90-979000 Sprocket - #41B40

Features and Notes

COURION Q Style Sprocket & Bearing Units with #41 Chain

#41B40 with 3/4" Bore Include (1) 3/16 x 1-1/4" square key and (1) 5/16-18 x 3/8" set screw



Handed O Yes

No

90-979022

Sprocket - #41B25

Features and Notes

COURION Q Style Sprocket & Bearing Units with #41 Chain

#41B25 with 3/4" Bore Include (1) 3/16 x 1-1/4" square key and (1) 5/16-18 x 3/8" set screw





07-210000

Q Gate Contact Assembly

Where Used

Item # Part #

1

2

3

4

5

6

7

8

07-212000

07-212500

07-213750

07-214000

07-214500

07-215000

07-220000

90-200500

COURION Car Gates

When replacing P or KL Type Gate Contact on a P Series Car Gate, you need to order Retrofit Kit 94-000150 along with the Q Gate Contact Assembly.

> **Sub Assemblies** (For additional details - see pages that follow)

> > Actuator Arm Assembly

Universal Modular Contact - UMC

Cover - NEMA 4, 12 & 13

Part Description

Also Available: Explosion Resistant (#07-210079)

Gasket

Spring

Switch Pivot

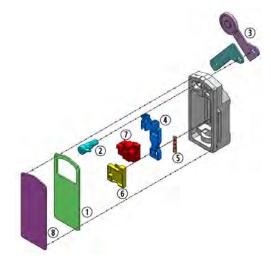
Switch Actuator

Zone Filler Plate



	Han	ded	
۲	Yes	Ο	No

If part is handed, you must specify Right or Left Hand.



Features and Notes

NEMA 4, 12 and 13 - standard

UL Listed. CSA Approved. Meets all major international safety codes: ASME A17.1, CSA B44-M90, EN81-1, and BS 5655-1

Includes Gate Contact Mounting Hardware Kit #94-000110



Gate Contacts

07-211079 **Cover** - Hazardous Location

Features and Notes

COURION Q Style Car Gate - Hazardous Environment

07-212000 Gasket

Features and Notes

COURION Q Style Gate Contact

07-212500 **Switch Pivot**

Features and Notes

COURION Q Style Gate Contact

07-213750	Actuator Arm Assembly
Features and Notes	

07-214000 **Switch Actuator**

COURION Q Style Gate Contact

Features and Notes

COURION Q and P Series Car Gates

07-214500



Features and Notes

COURION Q and P Series Car Gates











Handed
Yes ONo









Gate Contacts

Zone Filler Plate 07-215000

COURION Q Series Interlocks and Gate Contacts

Features and Notes

07-220000

Features and Notes

COURION Q Interlocks and Gate Contacts

Hand	ded O Yes	No

90-200500 **Cover** - NEMA 4, 12 & 13 **Features and Notes** COURION Q Style Gate Contact

Universal Modular Contact - UMC

Include (1) Gasket (#07-212000), and (8) Captive Screws (#90-202500)

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07-489500

P Gate Contact Assembly - Obsolete

Where Used

COURION Car Gates

Replace with Q Gate Contact Assembly (#07-210000) and Q Gate Retrofit Kit #94-000150



Handed O Yes
 No

If part is handed, you must specify Right or Left Hand.

Features and Notes

Sub Assemblies (For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 04-548604 Limit Switch Box Cover
 - **2** 04-548706 Gate Contact
 - 3 04-549000 Spring
 - 4 07-400400 Gate Contact Lever
 - 5 07-400500 Movable Contact

Gate Contacts

01-046400 **Relay Pin**

Features and Notes

Gate Contact (Part #:04-548706) and Contact (Part #: 04-500600)

Measures: 1/8" x 7/8"

04-548604 Limit Switch Box Cover

Features and Notes

COURION Car Gates

Replace with Q Gate Contact Assembly (#07-210000) and Q Gate Retrofit Kit #94 -000150

Finger Contact Assembly 04-548701

Features and Notes

COURION Car Gate Contact

04-548706	Gate Contact

Spring

Features and Notes

COURION Car Gate Contact

04-549000

Features and Notes

COURION Car Gates

Replace with Q Gate Contact Assembly (#07-210000) and Q Gate Retrofit Kit #94 -000150

07-109500 **Gate Contact Brace**

Features and Notes

COURION P Style Car Gates















Handed O Yes

No







07-400400 **Gate Contact Lever Features and Notes** COURION KL Car Gate Contact Handed O Yes No 07-400402 Lever Assembly - 1/2" Hole **Features and Notes** COURION KL Car Gate Contact Handed O Yes No 07-400403 Lever Assembly - 7/16" Hole **Features and Notes COURION KL Car Gate Contact** Handed O Yes O No 07-400500 **Movable Contact Features and Notes COURION** Car Gate Contact Handed O Yes No 94-000110 Gate Contact Hardware Kit GATE CONTACT HARDWARE KIT Courion Part #: 94-000110 **Features and Notes** ION 1-800-533-5760 OR 314-533-5700 COURION P Style Gate Guides Handed O Yes No Gate Switch Retrofit Hardware Kit 94-000150

Gate Contacts

Features and Notes

When adding a Q Series Gate Contact (#07-210000 or #07-210079) to a P Series Car Gate

Does not include QGS Gate Contact (07-210000) - Must be ordered separately.

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07-489501

KL Gate Contact Assembly - OBSOLETE

Where Used

COURION Car Gates

Replace with Q Gate Contact Assembly (#07-210000) and Q Gate Retrofit Kit #94-000150



(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 04-548604 Limit Switch Box Cover
 - **2** 04-548706 Gate Contact
 - 3 04-549000 Spring
 - 4 07-400402 Lever Assembly
 - 5 07-400500 Movable Contact



Handed	lf part is handed, you must
OYes ●No	specify Right or Left Hand.



21-741001

Gate iSENSOR.plc

Where Used

COURION Q Style Car Gates with Next Generation iSYSTEM Controls including the Gate iDRIVE.plc

Sub Assemblies

(For additional details - see pages that follow)				
Item #	•	Part Description		
1	01-713500	Encoder with Connector Assembly		
2	01-713600	Encoder Mounting Bracket		
3	21-742001	Cover		
4	21-742500	Trans Gear		
5	21-743000	Trans Gear		
6	21-744100	Encoder Shaft		
7	21-744200	iSENSOR Sprocket		
8	21-744500	Encoder Bracket		
9	90-713601	Encoder Coupler		
10	90-805500	Ball Bearing With Flange		
	04 744004			

11 94-741001 Gate iSENSOR Hardware Kit



Handed	If part is handed, you must
OYes ◉No	specify Right or Left Hand.

Features and Notes

Replaced in May 2010 with the Gate iSENSOR.g which is used in conjunction with the Gate iDRIVE.g

Encoder with Connector Assembly

Encoder Mounting Bracket

Features and Notes

01-713500

01-713600

Features and Notes

COURION Gate iSENSOR.plc Includes multi-pin connector

COURION Gate iSENSOR.plc Used with Encoder (Part #90-713600)

		Handed O Yes
21-742001	Cover	
Features and Notes		Section 2
COURION Gate iSEN	ISOR.plc	
		Handed 🔿 Yes 🔘 No
21-742500	Trans Gear	
Features and Notes		
COURION Gate iSEN 64 tooth gear	ISOR.plc	A CONTRACTOR OF THE OWNER
		Handed 🔿 Yes 🖲 No
21-743000	Trans Gear	
Features and Notes		
COURION Gate iSEN 20 Tooth gear	ISOR.plc	
		Handed 🔿 Yes 🖲 No
21-744100	Encoder Shaft	
Features and Notes		
COURION Gate iSEN	ISOR.plc	

Handed O Yes 🔘 No



63

Limit Switches

21-744200 iSENSOR Sprocket

Features and Notes

COURION Gate iSENSOR.plc

21-744500

90-713601

Features and Notes

Features and Notes

COURION Gate iSENSOR.plc

90-805500 Ball Bearing With Flange

Features and Notes

COURION Gate iSENSOR.plc

COURION Gate iSENSOR.plc



Features and Notes

COURION Next Generation iSYSTEM - used with Gate iDRIVE.plc Includes necessary fasteners to mount the Gate iSENSOR.plc



Handed O Yes

No



Handed O Yes

No



Handed O Yes

No





Encoder Bracket

Encoder Coupler



21-741002

Gate iSENSOR.g

Where Used

COURION P Style Car Gates with Next Generation iSYSTEM Controls including the Gate iDRIVE.g



- (For additional details see pages that follow)
- Item # Part # **Part Description** 07-613500 1 Chain Keeper 21-745000 2 **iSENSOR** Encoder Bracket 90-713605 Flex Coupler 3 90-713700 Gate iSENSOR.g Encoder 4 90-805751 5 Bearing
 - 6 90-805752 Flange
 - 7 90-979600 Sprocket



Handed		If part is handed, you must
O Yes	🖲 No	specify Right or Left Hand.

Features and Notes

Serial Encoder that monitors exact position of Car Gate during entire travel.

Plugs directly into COURION's iDIVE.g VFD Car Top Control

Includes necessary hardware kit for mounting.

Handed O Yes No **iSENSOR** Encoder Bracket **Features and Notes** Gate iSENSOR Sprocket Assembly (21-741002) Handed O Yes No 90-713605 **Flex Coupler Features and Notes O PICTURE** AILABLE Gate iSENSOR Sprocket Assembly (21-741002) 3/8" TO 6mm Handed O Yes No 90-713700 Gate iSENSOR.g Encoder **Features and Notes O PICTURE** ABLE Gate iSENSOR Sprocket Assembly (21-741002) and Gate iSENSOR.G (21-741003) Serial Encoder

90-805751

Features and Notes

Gate iSENSOR Sprocket Assembly (21-741002) and "Q" Series Car Gate Operator 5/8" SB202-10

Bearing

Flange

90-805752

Features and Notes

Gate iSENSOR Sprocket Assembly (21-741002) and "Q" Series Car Gate Operator and GLS Limit Switch Idler Sprocket Assembly

Handed O Yes

No

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Features and Notes

07-613500

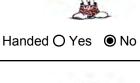
COURION Geared Limit Switch and Gate iSENSOR. Include (2) 1/4-20 x 3/4" Round Head Machine Screws and (2) 1/4 Flat Washers

Chain Keeper

21-745000



Handed O Yes No



Limit Switches



90-979600 Sprocket

Features and Notes

Gate iSENSOR Sprocket Assembly (21-741002) and GLS Limit Switch Idler Sprocket Assembly #41B24 x 5/8" Bore with 3/16" Keyway





21-741004

Gate iSENSOR.g - Q Style Gate

Where Used

COURION Q Style Car Gates with Next Generation Control System (Version 2.0)



Handed If part i O Yes
No specify

If part is handed, you must specify Right or Left Hand.



Features and Notes

COURION's Gate iSENSOR.g provides highly accurate position sensing information to the iLEARN Door Control via COURION's iWIRE CANBus network. The Gate iSENSOR.g is built around a multi-turn Encoder that is dust, oil, and moisture resistant.

Includes necessary mounting hardware.

Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 21-741002 Gate iSENSOR.g P Style Gate
 - 2 94-741004 Gate iSENSOR.g Hardware Kit Q Gate



21-740000

Q Geared Limited Switch

Where Used

COURION Q Series Car Gates

Also Available: GLS Limit Switch - Explosion Resistant (#21-740079)

Use GLS Retrofit Kit #07-611000) on P Series Car Gates



Handed		If part is handed, you must
O Yes	🖲 No	specify Right or Left Hand.

Features and Notes

Includes GLS Mounting Hardware Kit #94-000706Q

Sub Assemblies

(For additional details - see pages that follow) Item # Part # Part Description

- 1 21-742000 Switch Cover
- 2 21-742500 Trans Gear
- **3** 21-743000 Trans Gear
- **4** 21-743500 Cam Gear
- 5 21-743700 Limit Switch Cam
- 6 90-983200 Microswitch
- 7 90-983250 Roller Arm

Handed O Yes No **Trans Gear Features and Notes** COURION Gate iSENSOR.plc 64 tooth gear Handed O Yes No 21-743000 **Trans Gear Features and Notes** COURION Gate iSENSOR.plc 20 Tooth gear Handed O Yes No **Cam Gear Features and Notes** COURION Gate iSENSOR.plc Handed O Yes No 21-743700 **Limit Switch Cam Features and Notes** COURION Q Style GLS Limit Switch Handed O Yes No **Microswitch** 90-983200 **Features and Notes** COURION QLSII and P Style Limit Switch, and Q Style Auto-Sta Set Switch

Electrical Rating - 300VAC, 10A Rated suitable for NEMA 1, 2, 3, 4, 7, 9 & 12 environments and is classified IP68. UL and CSA Approved

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Limit Switches

Switch Cover 21-742000

Features and Notes

COURION Q Style GLS Limit Switch Available in stainless (Part #: 21-742000S)

21-742500

21-743500



90-983250 Roller Arm

Features and Notes

COURION Q Style Auto-Sta Set Switch Available in Stainless (Part #: 90-983250S)





07-199400

Sprocket & Limit Switch - OBSOLETE

Where Used

COURION P Style Car Gates

Replace with COURION GLS Limit Switch



Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 07-106402 Gate Sprocket Assembly
 - 2 07-599200 Rotary Limit Switch Assembly Obsolete
 - 3 90-819700 Chain #41 Roller
 - 4 90-820900 Connecting Link Straight #41

Handed If part is handed, you must • Yes O No specify Right or Left Hand.



07-199404

Sprocket & Limit Switch Assembly -Obsolete

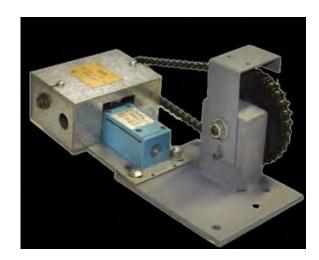
Where Used

COURION P Style Car Gates

Sub Assemblies

(For additional details - see pages that follow)				
Item #	Part #	Part Description		
1	07-106402	Gate Sprocket Assembly		
2	07-599300	Rotary Limit Switch - OBSOLETE		
3	90-819700	Chain - #41 Roller		
	00 020000	Open a sting think. Other in ht #44		





Handed ● Yes O No

If part is handed, you must specify Right or Left Hand.



07-199405

Sprocket & Limit Switch Assembly - Obsolete

Where Used

COURION P Style Car Gates



Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # Part Description
 - 1 07-106402 Gate Sprocket Assembly
 - 2 07-599400 Rotary Limit Switch Explosion Resistant
 - 3 90-819700 Chain #41 Roller
 - 4 90-820900 Connecting Link Straight #41

Handed If part is handed, you must • Yes O No specify Right or Left Hand.



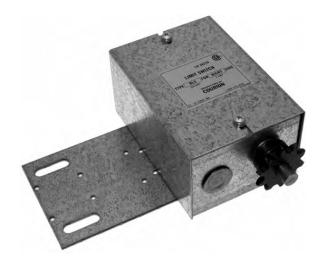
07-599200

Rotary Limit Switch Assembly - Obsolete

Where Used

COURION Rotary Sprocket Limit Switch - Obsolete

Replace with COURION'S GLS Limit Switch



(For additional details - see pages that follow)

- Item # Part # **Part Description** 07-500302 1 Micro Switch Bracket 07-500400 2 Sprocket 07-500500 3 Collar 07-500700 Threaded Shaft 4 07-501100 5 Brass Nut 07-502000 Mounting Bracket 6 07-502100 7 Cover 07-502300 8 Retainer Lip 9 90-806100 Bearing 90-806300 10 Bearing
 - 90-824900 11 Knock-Out Seal
 - 90-875900 12 Microswitch

Handed	If part is handed, you must
● Yes O No	specify Right or Left Hand.



07-599300

Rotary Limit Switch - OBSOLETE

Where Used

COURION P Style Car Gates - OBSOLETE

Replace with COURION'S GLS Limit Switch



Hand	ded	If part is handed, you must
Yes	O No	specify Right or Left Hand.

Features and Notes

Sub Assemblies

ltem #	•	onal details - see pages that follow) Part Description
1	07-500400	Sprocket
2	07-500500	Collar
3	07-500700	Threaded Shaft
4	07-501100	Brass Nut
5	07-502000	Mounting Bracket
6	07-502200	Cover - NEMA 4, 7 & 9
7	07-502300	Retainer Lip
8	90-806100	Bearing
9	90-806300	Bearing
10	90-824900	Knock-Out Seal
11	90-983200	Microswitch
12	90-983301	Actuator Arm



07-599400 Rotary Limit Switch - Explosion Resistant OBSOLETE

Where Used

COURION P Style Car Gates - OBSOLETE.

Replace with COURION'S GLS Limit Switch



Handed	If part is handed, you must
	specify Right or Left Hand

Features and Notes

Sub Assemblies

(For additional details - see pages that follow)

- Item # Part # **Part Description** 07-500400 1 Sprocket 07-500500 2 Collar 07-500700 3 **Threaded Shaft** 07-501100 Brass Nut 4 07-502000 Mounting Bracket 5 07-502200 Cover - NEMA 4, 7 & 9 6 07-502300 7 Retainer Lip 90-806100 8 Bearing 9 90-806300 Bearing 90-824900 10 Knock-Out Seal 90-983300 11 Microswitch - Explosion Resistant
 - **12** 90-983301 Actuator Arm

07-106402 **Gate Sprocket Assembly**

Features and Notes

COURION Rotary Sprocket Limit Switch



Handed O Yes

No

07-107090 **Gate Sprocket Assembly**

Features and Notes

COURION Rotary Sprocket Limit Switch - Obsolete

Replace with COURION'S GLS Limit Switch Available in stainless (Part #: 07-107090S)

07-500302

Micro Switch Bracket

Features and Notes COURION Rotary Limit Switch

07-500400 Sprocket

Features and Notes COURION Rotary Limit Switch Available in stainless (Part #: 07-500400S)

#41B10 with 1/2" bore

07-500500 Collar

Features and Notes

COURION Rotary Limit Switch Include (1) 3/32 x 3/4 Roll Pin

07-500700

Threaded Shaft

Features and Notes

COURION Rotary Limit Switch Include (1) 1/8 x 3/4 Roll Pin and (1) 3/32 x 3/4 Roll Pin



Handed O Yes

No

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Handed O Yes

No



07-501100 Brass Nut

Features and Notes COURION Rotary Limit Switch



Handed O Yes

No



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07-599300 Rotary Limit Switch - OBSOLETE

Features and Notes

COURION Rotary Sprocket Limit Switch



Handed O Yes

No

07-599400 Rotary Limit Switch - Explosion Resistant OBSOLETE

Features and Notes

COURION Rotary Sprocket Limit Switch





NO PICTURE

07-599500

Chain Guard

Features and Notes COURION Rotary Limit Switch

90-806100

Bearing

Features and Notes

COURION Rotary Limit Switch 3/8" Bore x 5/8" OD x 7/8" Flange x 3/8" High Bronze Bearing



Handed O Yes O No

Handed O Yes

No

90-806300

Bearing

Features and Notes

COURION Rotary Limit Switch 1/2" Bore x 5/8" OD x 7/8" Flange x 3/8" High Bronze Bearing



Handed O Yes No

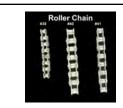
90-819700

Chain - #41 Roller

Features and Notes

COURION Rotary Sprocket Limit Switch Available in Stainless (Part #: 90-819700S)

Include (1) #41 Connecting Link)#90-820900)



Handed O Yes

No

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90-824900

Knock-Out Seal

Features and Notes

COURION Rotary Limit Switch For 7/8" Dia. Hole



Microswitch

Features and Notes COURION Rotary Limit Switch



Handed O Yes

No



Handed O Yes No

90-983200 Microswitch

Features and Notes

COURION Rotary Sprocket Limit Switch and GLS Limit Switch Electrical Rating - 300VAC, 10A Rated suitable for NEMA 1, 2, 3, 4, 7, 9 & 12 environments and is classified IP68. UL and CSA Approved





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