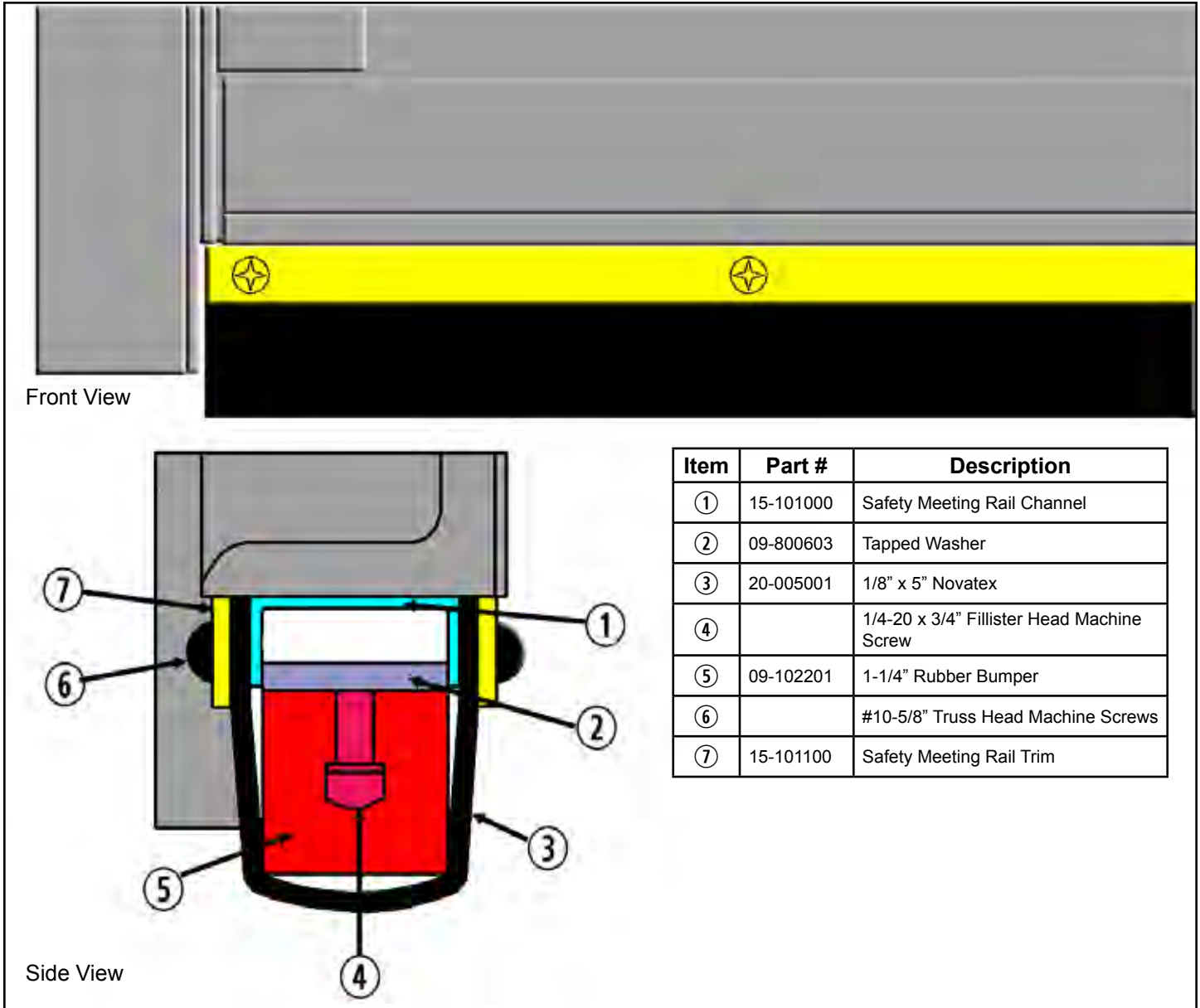


For Immediate Help Call 1-314-533-5700

## Safety Meeting Rail Repair or Replacement



Item	Part #	Description
①	15-101000	Safety Meeting Rail Channel
②	09-800603	Tapped Washer
③	20-005001	1/8" x 5" Novatex
④		1/4-20 x 3/4" Fillister Head Machine Screw
⑤	09-102201	1-1/4" Rubber Bumper
⑥		#10-5/8" Truss Head Machine Screws
⑦	15-101100	Safety Meeting Rail Trim

### Safety Meeting Rail Repair

1. Remove and discard the Safety Meeting Rail Trim and Novatex.
2. Replace any missing Rubber Bumpers.
3. Ensure that the Safety Meeting Rail Channel is securely fastened to the Upper Door Panel.
4. Attach the Safety Meeting Rail Trim and Novatex to one side of the Safety Meeting Rail Channel Flange with the Truss Head Machine Screws.
5. Attach the other Trim and Novatex to the otherside of the Safety Meeting Rail Channel Flange.

### Safety Meeting Rail Replacement

1. Remove and discard the entire Safety Meeting Rail, including the Safety Meeting Rail Channel.
2. Grind flat the bottom edge of the Upper Door Panel.
3. Drill 7/32" holes along the bottom edge of the Upper Door Panel, using the new Safety Meeting Rail Channel as a template.
4. Attach the Safety Meeting Rail to the bottom edge of the Upper Door Panel using the self-tapping screws provided by Courion.
5. Attach the Novatex to the otherside of the Safety Meeting Rail Channel Flange.