FREIGHT DOOR EQUIPMENT

DOOR PANELS - DOOR GUIDES - DOOR CHAINS - DOOR SHOES
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(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
Parts Manual Sections
1. Chains and Chain Rods
2. Door Panels
3. Guide Rails
4. Guide Shoes
5. Interlocks and Lock & Contacts
6. Door Limit Switches
7. Operators and Sheaves

General Description
COURION Power Operated Freight Doors with Q Series Interlocks and iLEARN Control System
Freight Doors - Q Style

Parts Manual Sections
1. Auto Sta-Set Switches
2. Chains and Chain Rods
3. Door Panels
4. Guide Rails
5. Guide Shoes
6. Interlocks and Lock & Contacts
7. Door Limit Switches
8. Operators and Sheaves

General Description
COURION Power Operated Freight Doors with Q Series Interlocks and Limit Switch
Freight Doors - P Style

Parts Manual Sections
1. Chains and Chain Rods
2. Door Panels
3. Guide Rails
4. Guide Shoes
5. Interlocks and Lock & Contacts
6. Door Limit Switches
7. Lock Bars and Auto Latches
8. Operators and Sheaves

General Description
COURION Power Operated Freight Doors with “P” Series Interlocks with Lock Bars
Parts Manual Sections
1 Chains and Chain Rods
2 Door Panels
3 Guide Rails
4 Guide Shoes
5 Interlocks and Lock & Contacts
6 Lock-Out Rods and Switch Cams
7 Operators and Sheaves

General Description
COURION Manually Operated Freight Doors with HG Interlocks, and Lock-Out Rods and Switch Cams
Freight Doors - D Style

Parts Manual Sections
1. Chains and Chain Rods
2. Door Panels
3. Guide Rails
4. Guide Shoes
5. Interlocks and Lock & Contacts
6. Latch Bars
7. Operators and Sheaves

General Description
COURION Manually Operated Freight Doors with “D” Series Interlocks with Latch Bars
Freight Doors - Slide-Ups

**Parts Manual Sections**

1. Chains and Chain Rods
2. Counter Weights
3. Door Panels
4. Guide Rails
5. Guide Shoes
6. Interlocks and Lock & Contacts
7. Lock Bars and Auto Latches
8. Operators and Sheaves

**General Description**

COURION Power or Manually Operated Slide-Up Freight Doors.

2-Section and Single Section available.
Where Used

Damaged Hoistway Door Panel?
Call Courion today!

All you need is the JOB NUMBER, JOB NAME, or JOB LOCATION, along with the Elevator Number and Landing Number to process your order.

Sub Assemblies
(For additional details - see pages that follow)

<table>
<thead>
<tr>
<th>Item #</th>
<th>Part #</th>
<th>Part Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>SillStops</td>
<td>Sill Stops</td>
</tr>
<tr>
<td>2</td>
<td>SMR-XXX</td>
<td>Safety Meeting Rail Assembly</td>
</tr>
<tr>
<td>3</td>
<td>VisionPanel</td>
<td>Vision Panels</td>
</tr>
<tr>
<td>4</td>
<td>Webstrap</td>
<td>Web Straps</td>
</tr>
</tbody>
</table>

Handed
☐ Yes ☐ No
If part is handed, you must specify Right or Left Hand.

Features and Notes

Available Hoistway Door Panels for Courion, Security Fire Door, Harris Preble, and Guilbert Freight Elevator Door Systems.

Available Door Construction: Standard Steel Plate, Steel Plate Insulated, and Metal Clad Doors.

Available Door Panel Finishes: Factory Prime, Air Dry Enamel (color required), Powder Coat (color required), All stainless construction, stainless roomside facia, and sound deadening on the shaft side.

Courion Hoistway Door Panels are manufactured in accordance with Courion’s UL procedures.
### Sill Stops

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Description</th>
<th>Where Used</th>
<th>Features and Notes</th>
<th>Handed</th>
<th>Side Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>09-722004</td>
<td>3-ply Rough Top Black Belting</td>
<td>COURION Sill Stop Pads</td>
<td>2&quot; x 6&quot;</td>
<td></td>
<td>Yes/No</td>
</tr>
<tr>
<td>09-722204</td>
<td>3-ply Rough Top Black Belting</td>
<td>COURION Sill Stop Pads</td>
<td>2&quot; x 5&quot;</td>
<td></td>
<td>Yes/No</td>
</tr>
<tr>
<td>09-737804</td>
<td>3-ply Rough Top Black Belting</td>
<td>COURION Sill Stop Pads</td>
<td>2&quot; x 5&quot;</td>
<td></td>
<td>Yes/No</td>
</tr>
</tbody>
</table>

Contact Information:
(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
Where Used
COURION Freight Doors.

The length of the Door Safety Meeting Rail Assembly depends upon the length of your door panel. To insure that you receive the correct replacement part, please call COURION with your JOB NUMBER, JOB NAME, or JOB LOCATION prior to ordering.

Sub Assemblies
(For additional details - see pages that follow)

<table>
<thead>
<tr>
<th>Item #</th>
<th>Part #</th>
<th>Part Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>09-102201</td>
<td>Rubber Bumper</td>
</tr>
<tr>
<td>2</td>
<td>15-101000</td>
<td>Safety Meeting Rail Channel</td>
</tr>
<tr>
<td>3</td>
<td>15-101100</td>
<td>Safety Meeting Rail Mounting Strip</td>
</tr>
<tr>
<td>4</td>
<td>20-005001</td>
<td>Novatex - 5”</td>
</tr>
<tr>
<td>5</td>
<td>20-005011</td>
<td>Novatex - 6”</td>
</tr>
<tr>
<td>6</td>
<td>90-855400</td>
<td>Novatex - 6” to 11”</td>
</tr>
</tbody>
</table>

Features and Notes
Handed
☐ Yes ☐ No

If part is handed, you must specify Right or Left Hand.
Safety Meeting Rail

09-800500  Bumper and Clip
Where Used
COURION Freight Doors.

The length of the Door Safety Meeting Rail Assembly depends upon the length of your door panel. To insure that you receive the correct replacement part, please call COURION with your JOB NUMBER, JOB NAME, or JOB LOCATION prior to ordering.

Features and Notes

Handed ○ Yes ○ No

15-101000  Safety Meeting Rail Channel
Where Used
COURION Freight Door Safety Meeting Rails

Features and Notes

Handed ○ Yes ○ No

15-101100  Safety Meeting Rail Mounting Strip
Where Used
COURION Freight Door Safety Meeting Rails

Features and Notes
Include (15) #10 x 5/8” Truss Head Sheet Metal Screws

Handed ○ Yes ○ No

20-005001  Novatex - 5”
Where Used
COURION Freight Door Safety Meeting Rails

Features and Notes
1/8” x 5” Novatex
Include (15) #10 x 5/8” Truss Head Sheet Metal Screws

Handed ○ Yes ○ No
**Safety Meeting Rail**

20-005011  
**Where Used**  
COURION Freight Door Safety Meeting Rails

**Features and Notes**  
1/8” x 6”  
Include (15) #10 x 5/8” Truss Head Sheet Metal Screws

Handed  
☐ Yes  ☐ No

---

90-855400  
**Where Used**  
COURION Freight Door Safety Meeting Rails

**Features and Notes**  
1/8” x 6” (+)  
Include (15) #10 x 5/8” Truss Head Sheet Metal Screws

Handed  
☐ Yes  ☐ No

---

(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
## Vision Panels

### 09-601105
**Vision Panel Frame - with Grid**

**Where Used**
COURION Freight Door Panels

**Features and Notes**
Available in Stainless (Part #: 09-601105S)

Include (6) Rubber Channels (#09-601502), (6) 1/4" Flat Washers, and (6) 1/4-20 Tamperproof Nuts.

- **Handed**: No

### 09-601502
**Rubber Channel**

**Where Used**
COURION Freight Door Panels

**Features and Notes**
Six (6) Rubber Channel pieces required for each Vision Panel

- **Handed**: No

### 90-844500
**Vision Panel Glass**

**Where Used**

**Features and Notes**
Measures: 1/4” x 4-3/4” x 10-3/4”

- **Handed**: No
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Where Used</th>
<th>Features and Notes</th>
<th>Handed</th>
</tr>
</thead>
<tbody>
<tr>
<td>09-800332</td>
<td>Web Strap (32” Long)</td>
<td>COURION Freight Doors and Car Gates</td>
<td>32”</td>
<td></td>
</tr>
<tr>
<td>09-800356</td>
<td>Web Strap (56” Long)</td>
<td>COURION Freight Doors and Car Gates</td>
<td>56”</td>
<td></td>
</tr>
<tr>
<td>09-800374</td>
<td>Web Strap (74” Long)</td>
<td>COURION Freight Doors and Car Gates</td>
<td>74”</td>
<td></td>
</tr>
<tr>
<td>09-801100</td>
<td>Lift Up Plate</td>
<td>COURION Freight Doors and Car Gates</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Counterweights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>-------------------</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>90-847602</strong></td>
<td>Weight - 16.6 lbs.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Where Used</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COURION Slide-Up Freight Doors</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Features and Notes**
4-1/4" x 3-1/4" x 3" lead weight

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

| **90-939100**     | Weight - 1.25 lbs |
| Where Used        |
| COURION Slide-Up Freight Doors |

**Features and Notes**
3-1/4" 3-1/4" cast slot weight #W4

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

| **90-939300**     | Weight - 10.74 lbs |
| Where Used        |
| COURION Slide-Up Freight Doors |

**Features and Notes**
4-12" x 3-1/4" x 3" cast weight (Marked W5-1)

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

| **90-940500**     | Weight |
| Where Used        |

**Features and Notes**
2" x 4" round cast weight

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>
## Center Latches

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Where Used</th>
<th>Features and Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>09-804500</td>
<td>Latch Catch</td>
<td></td>
<td>Handed Yes/No</td>
</tr>
<tr>
<td>09-910200</td>
<td>Sill Offset Striker</td>
<td>COURION Regular Freight Doors that are 10’ or wider</td>
<td>Handed Yes/No</td>
</tr>
<tr>
<td>09-910300</td>
<td>Sill Offset Striker</td>
<td>COURION Regular-Pass Type Freight Doors that are 10’ or wider</td>
<td>Handed Yes/No</td>
</tr>
<tr>
<td>09-910400</td>
<td>Sill Offset Striker</td>
<td>COURION Regular Freight Doors that are 10’ or wider</td>
<td>Handed Yes/No</td>
</tr>
</tbody>
</table>

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Center Latches

09-910700
Striker Assembly Hook

Where Used
COURION Pass Type Freight Doors that are 10’ or wider

Features and Notes
Pass-type doors

Handed ○ Yes ◯ No
Hook Latches

94-000146  Spring Catch Hardware Kit
Where Used
COURION Manual HG Style Freight Doors

Features and Notes
Includes (2) Spring Catch Latches (#09-201001), (6) Spring Catch Latch Shims (#09-201100), (4) 1/4-20 x 1" Hex Head Cap Screws, (4) 1/4-20 Hex Nuts, (4) 1/4 Flat Washers, and (4) 1/4 Spring Lock Washers.

94-000180Q  Q Door Close Keeper Hardware Kit
Where Used
COURION "Q" Style Freight Doors

94-000320  Door Panel Closure Angle Hardware Kit
Where Used
COURION 2-Section Slide-Up Freight Doors

(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
Where Used
COURION D Style Door Panels with Latch Bars

Also Available: Latch Assembly with 9 x 13-5/" Latch Plate (#09 -199800)

Sub Assemblies
(For additional details - see pages that follow)

<table>
<thead>
<tr>
<th>Item #</th>
<th>Part #</th>
<th>Part Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>09-100200</td>
<td>Stop Pin</td>
</tr>
<tr>
<td>2</td>
<td>09-101500</td>
<td>Latch Assembly Washer</td>
</tr>
<tr>
<td>3</td>
<td>09-102100</td>
<td>Latch Spring</td>
</tr>
<tr>
<td>4</td>
<td>09-103500</td>
<td>Latch Handle - Hoistway</td>
</tr>
<tr>
<td>5</td>
<td>90-000500</td>
<td>Dead End Eye Bolt</td>
</tr>
</tbody>
</table>

Features and Notes

Handed
☐ Yes ☐ No

If part is handed, you must specify Right or Left Hand.
<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Where Used</th>
<th>Features and Notes</th>
<th>Handed</th>
</tr>
</thead>
<tbody>
<tr>
<td>09-100100</td>
<td>Latch Handle Pin</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td></td>
<td></td>
</tr>
<tr>
<td>09-100200</td>
<td>Stop Pin</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td></td>
<td></td>
</tr>
<tr>
<td>09-100300</td>
<td>Thru Handle Plate</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td></td>
<td></td>
</tr>
<tr>
<td>09-100800</td>
<td>Back Plate</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Latch Bars

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Where Used</th>
<th>Features and Notes</th>
<th>Handled</th>
</tr>
</thead>
<tbody>
<tr>
<td>09-101500</td>
<td>Latch Assembly Washer</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td></td>
<td>Yes</td>
</tr>
<tr>
<td>09-102100</td>
<td>Latch Spring</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td>(3-5/8&quot; x 11/16&quot; diameter)</td>
<td>Yes</td>
</tr>
<tr>
<td>09-102101</td>
<td>Latch Spring</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td>(2-3/8&quot; x 9/16&quot; diameter)</td>
<td>Yes</td>
</tr>
<tr>
<td>09-102102</td>
<td>Latch Spring</td>
<td>COURION D Style Door Panels with Latch Bars</td>
<td>STAINLESS (3-5/8&quot; x 9/16&quot; diameter)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Latch Bars

09-102700  Thru Handle Coupling - 1-3/16"
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes

09-102701  Thru Handle Coupling - 9/16"
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes

09-102703  Thru Handle Coupling - 3/8"
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes

09-102704  Thru Handle Coupling - 3/4"
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes
## Latch Bars

### 09-102705
**Thru Handle Coupling - 7/8”**

**Where Used**
COURION D Style Door Panels with Latch Bars

**Features and Notes**

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
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</table>

### 09-102800
**Thru Handle Coupling - 1-11/16”**

**Where Used**
COURION D Style Door Panels with Latch Bars

**Features and Notes**

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

### 09-103500
**Latch Handle - Hoistway**

**Where Used**
COURION D Style Door Panels with Latch Bars

**Features and Notes**

- Include (2) 3/8” Wrot Washers, (2) 1/8 x 3/4 Cotter Pins, (1) 5/16 Wrot Washer, (1) 3/32 x 5/8 Cotter Pin, and (1) Washer (#09-101500)

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

### 09-103641
**Latch Handle - Room side**

**Where Used**
COURION D Style Door Panels with Latch Bars

**Features and Notes**

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>
Latch Bars

09-103900  Channel Spacer
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes

09-138100  Latch Bar Guide
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes

09-138101  Latch Bar Guide Plate
Where Used
COURION D Style Door Panels with Latch Bars

Features and Notes
**Guide Rails**

**General Description**

**Bent Door Guide Rail? Call Courion Today!**

The type and length of your Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

Guide Rail Types: Regular and Pass-Type

**Parts Manual Sections**

1. Guide Lugs
2. Guide Stops
## Guide Rails

### 09-462000
**Adjustable Guide Stop**

**Where Used**
COURION Freight Door Guide Rails

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

**Features and Notes**

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

### 09-701000
**Adjustable Guide Stop**

**Where Used**
COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

**Features and Notes**
Available in Brass

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

### 09-701200
**Guide Stop**

**Where Used**
COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

**Features and Notes**

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

### 09-800904
**Guide Lug**

**Where Used**
COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

**Features and Notes**
Include Hardware Kit #94-000060.

<table>
<thead>
<tr>
<th>Handed</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
Guide Rails

09-804100
Where Used
COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

Features and Notes

09-804112
Where Used
Kicker Shim Slot Washer

COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

Features and Notes

09-904112
Where Used
Kicker Shim Slot Washer

COURION Freight Doors.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

Features and Notes

94-000050
Where Used
Door Guides Hardware Kit
COURION Freight Door Guide Rails

Includes enough self-threading guide bolts, guide shims, and kicker shims for a complete opening.

Features and Notes

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Guide Rails

94-000060

Guide Lugs Hardware Kit

Where Used
COURION Freight Door Guide Rails.

Guide Rails are job specific. Please call Courion with your JOB NUMBER, JOB NAME or JOB LOCATION to order Guide Rails.

Features and Notes

Handed ○ Yes ○ No
Guide Shoes

General Description

NEED A NEW PAIR OF SHOES?

COURION maintains a wide variety of Adjustable Guide Shoes, including the LF96 Guide Shoe with a low-friction bearing, self-lubricating surface.

Call Courion today to order a new set of Shoes. All you need is the JOB NUMBER, JOB NAME, or JOB LOCATION to process the order.

Parts Manual Sections

1. Guide Shoe Assembly #292
2. Guide Shoe Assembly Pack - #292
3. Guide Shoe Assembly - #295
4. Guide Shoe Assembly - #296
5. Guide Shoe Assembly Pack - #296
6. Guide Shoe Assembly - LF96
7. Guide Shoe Assembly Pack - LF96
Guide Shoes

09-801200  
**Galvanized Shoe Washer**

*Where Used*
COURION #292 and #296 Guide Shoes

*Features and Notes*

Handed ○ Yes ○ No

09-801300  
**Gray PVC Shoe Washer**

*Where Used*
COURION #292 and #296 Guide Shoes

*Features and Notes*

Handed ○ Yes ○ No

09-801301  
**Gray PVC Shoe Washer**

*Where Used*
COURION #292 and #296 Guide Shoes

*Features and Notes*

Handed ○ Yes ○ No

09-829233  
**Guide Shoe Assembly Pack - #292**

*Where Used*
Generally used on heavy duty COURION Freight Doors and Car Gates.

Includes two (2) Left Hand and 2 Right Hand Guide Shoes per pack.

*Features and Notes*

Available in bronze.

Measures: 1-15/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

Handed ○ Yes ○ No
**Guide Shoes**

**09-829501**

**Guide Shoe Assembly - #295**

**Where Used**
COURION Freight Doors

Includes one (1) Guide Shoe per pack.

**Features and Notes**
Available in bronze.

**09-829601**

**Guide Shoe Assembly - #296**

**Where Used**
COURION Freight Doors and Car Gates that currently have #296 Guide Shoes.

Includes one (1) Guide Shoe per pack.

**Features and Notes**
Available in bronze.

Measures: 2-3/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

**09-829633**

**Guide Shoe Assembly Pack - #296**

**Where Used**
COURION Freight Doors and Car Gates that currently have #296 Guide Shoes.

Includes two (2) Right Hand and two (2) Left Hand Guide Shoes per pack.

**Features and Notes**
Available in bronze.

Measures: 2-3/16" x 3-1/16". Hole mounting spacing = 1-9/16". Uses 5/16-24 x 7/8" Hex Head Screws for mounting.

**09-870000**

**Guide Shoe Assembly - LF96**

**Where Used**
COURION Freight Elevator Doors and Car Gates.

Includes one (1) Guide Shoe per pack.

**Features and Notes**
The LF96 Door Shoe can be retrofitted to most hoistway doors and car gates.

The LF96 Guide Shoe is ambidextrous.
Guide Shoes

09-870033

Guide Shoe Assembly Pack - LF96

Where Used
COURION Freight Elevator Doors and Car Gates.

Includes four (4) Guide Shoes per pack.

Features and Notes
The LF96 Door Shoe can be retrofitted to most hoistway doors and car gates.

The LF96 Guide Shoe is ambidextrous.

Handed ○ Yes ☑ No
Chains

Where Used
The length of your chain depends upon your hoistway opening height. To insure that you receive the correct door chain length, please call Courion before ordering. You will need your COURION JOB NUMBER, JOB NAME, or JOB LOCATION to process your order.

Features and Notes
Available in carbon steel or stainless.

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<th>Part #</th>
<th>Part Description</th>
<th>Where Used</th>
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<td>Chain - #6 Cable Leaf</td>
<td>COURION Freight Doors and P Style Car Gates</td>
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<tr>
<td>90-818900</td>
<td>Chain - #6H5 Cable (Obsolete)</td>
<td>Obsolete - Use Chain #90-918800.</td>
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<tr>
<td>90-819200</td>
<td>Chain - AL 442 Cable</td>
<td>COURION Retiring Cams, and Compound Car Gates</td>
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<td>90-819500</td>
<td>Chain - #35 Roller</td>
<td>COURION Dumbwaiter Retiring Cams</td>
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<td>90-819600</td>
<td>Chain - #40 Roller</td>
<td>COURION Car Gates</td>
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<tr>
<td>90-819700</td>
<td>Chain - #41 Roller</td>
<td>COURION Rotary Sprocket Limit Switch</td>
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<td>90-819800</td>
<td>Chain - #50 Roller</td>
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<td>90-820200</td>
<td>Chain - #8 Sash</td>
<td>COURION Emergency Unlocking Device</td>
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<tr>
<td>90-894800</td>
<td>Chain - #35 Roller - Rustless</td>
<td>COURION Dumbwaiter Doors</td>
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<tr>
<td>combochain</td>
<td>Gate Combination Chain</td>
<td>COURION P Style Car Gates</td>
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Handed ☐ Yes ☒ No If part is handed, you must specify Right or Left Hand.
## Chain Links

### Where Used
COURION Chains and Chain Rods

### Features and Notes

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<td>COURION “P” Style Car Gate Weight Rod</td>
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<td>07-105203</td>
<td>Cable Chain Pin</td>
<td>COURION “P” Style Freight Doors and Car Gates</td>
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<td>07-105204</td>
<td>Cable Chain Pin</td>
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<td>07-105250</td>
<td>Connection Pin</td>
<td>COURION “Q” Style Freight Doors</td>
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<tr>
<td>09-400202</td>
<td>Cable Chain Pin - #6 Chain</td>
<td>COURION Slide-Up Freight Doors</td>
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<td>90-820400</td>
<td>Connecting Link - #35 Offset</td>
<td>COURION #35 Chain</td>
</tr>
<tr>
<td>90-820500</td>
<td>Connecting Link - #35 Straight</td>
<td>COURION #35 Chain</td>
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<tr>
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<td>Connecting Link - #40 Offset</td>
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<td>90-820700</td>
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<td>Connecting Link - #41 Offset</td>
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<td>90-820900</td>
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<td>COURION AL-422 Chain and #41 Chain</td>
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<td>90-821000</td>
<td>Connecting Link - #50 Offset</td>
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<tr>
<td>90-821100</td>
<td>Connecting Link - #50 Straight</td>
<td>COURION #50 Chain</td>
</tr>
<tr>
<td>90-894900</td>
<td>Connecting Link - #35 Offset (Stainless)</td>
<td>COURION #35 Stainless Chain</td>
</tr>
</tbody>
</table>

Handed  ○ Yes  ○ No If part is handed, you must specify Right or Left Hand.
Chains & Chain Rods

09-400302  Cable Chain Hitch Adapter
Where Used
COURION Slide-Up Freight Door Chains and Counterweight Hitch

Features and Notes
Slotted for #6 Chain

09-400611  Adjustable Chain Bolt Hardware Kit
Where Used
COURION Slide-Up Freight Doors

Features and Notes

09-400612  Chain Bolt
Where Used
COURION “P” Style Freight Door Chains (#6 Cable Leaf Chain)
Include Two (2) Cable Chain Pin (Part #: 07-105206) with each Chain

Features and Notes
Available in stainless (Part #: 09-400612S )
Made from 1144 Stress-Proof Steel

09-400613  Chain Rod Hardware Kit
Where Used
COURION “P” Series Freight Door Chain Rods and Door Chains

Features and Notes
Available in stainless (Part #: 09-400613S )

(314) 533-5700 - (800) 533-5760 - sales@couriondoors.com - www.couriondoors.com
09-430670  Upper Panel Chain Rod & Chain  - 69-3/8" Long
Where Used
COURION Q Style Freight Doors
Includes two (2) Upper Panel Chain Rods and Chains, and one (1) Chain Rod Hardware Kit #94-000170Q.

Features and Notes
69-3/8" Long  #6 chain
Available in Stainless (Part #: 09-430669S)
Handed ○ Yes ○ No

09-430682  Upper Panel Chain Bolt & Chain  - 81" Long
Where Used
COURION P Style Freight Doors
Includes two (2) Upper Panel Chain Bolts and Chains, and one (1) Chain Rod Hardware Kit #09000613.

Features and Notes
81" Long  #6 chain
Available in Stainless (Part #: 09-430681S)
Handed ○ Yes ○ No

09-440611  Chain Rod  - 48"
Where Used
COURION "P" Style Freight Doors
09-440611 - 48" Long
09-440641 - 60" Long

Features and Notes
Available in stainless (Part #: 09-440611S )
Handed ○ Yes ○ No

09-454500  Upper Panel Chain Rod
Where Used
COURION "Q" Style Freight Door Chains (#6 Cable Leaf Chain)
Include Two (2) Cable Chain Pins (Part #: 07-105206) with each Chain

Features and Notes
Available in stainless (Part #: 09-454500S )
Handed ○ Yes ○ No
Chains & Chain Rods

09-460053
Where Used
COURION “Q” Style Freight Doors
09-460053 - 53-1/2” Long
09-460065 - 65-1/2” Long
09-460077 - 77-1/2” Long
Features and Notes

94-000170Q
Q Chain Rod Hardware Kit
Where Used
COURION “Q” Style Freight Door Chain Rods

Features and Notes

94-000201Q
Q Chain Rod Adjusting Lock Hardware Kit
Where Used
COURION “Q” Style Freight Doors

Features and Notes